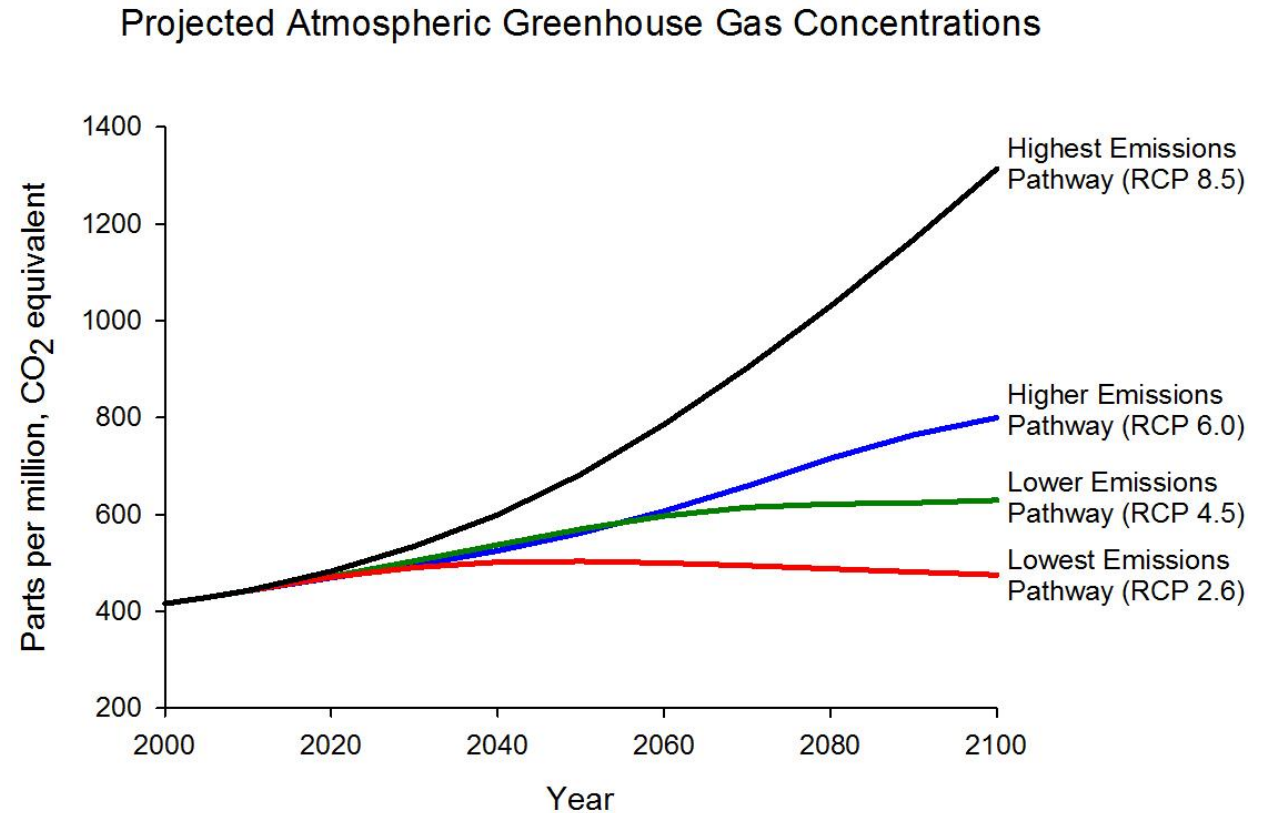
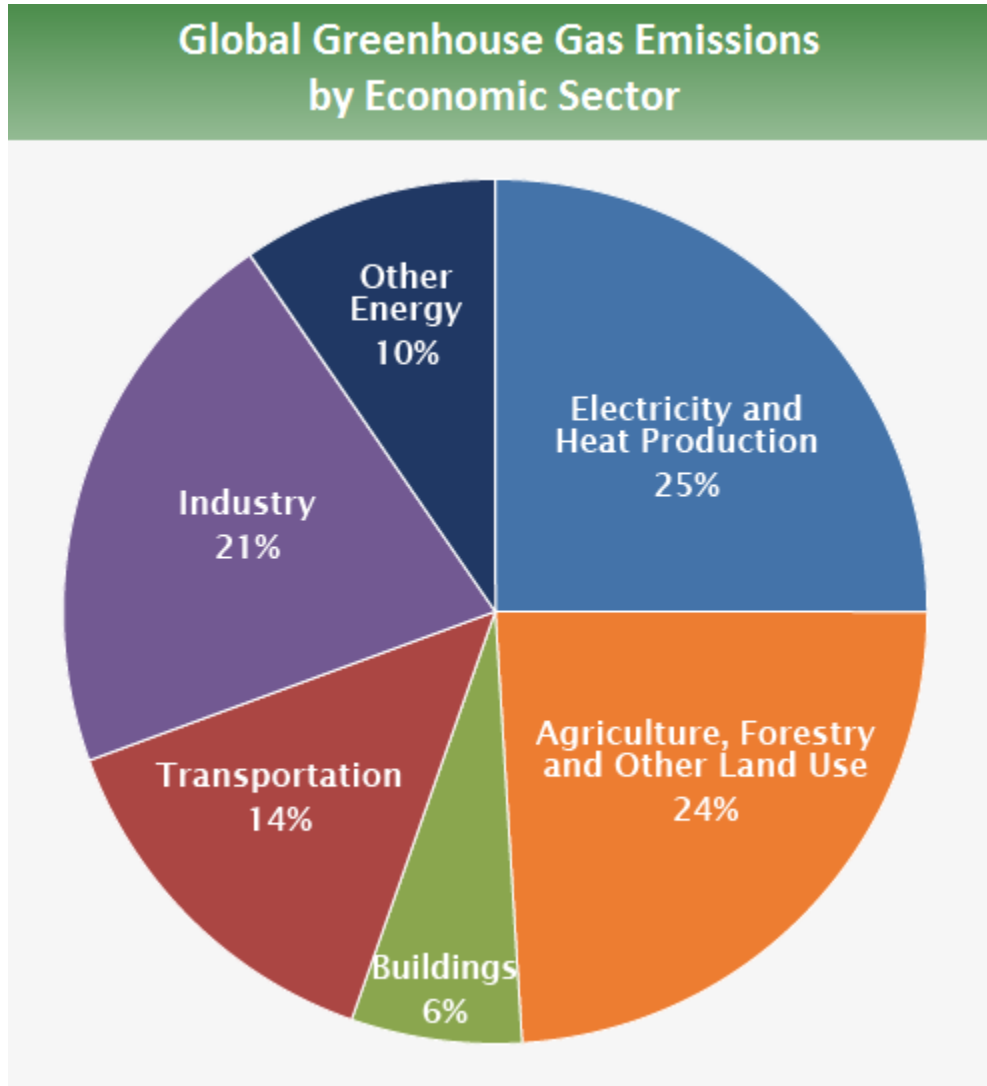


Once upon a time,
a Small Modular Reactor...



1. Why should we care?
2. What are SMRs?
3. What does the future hold?

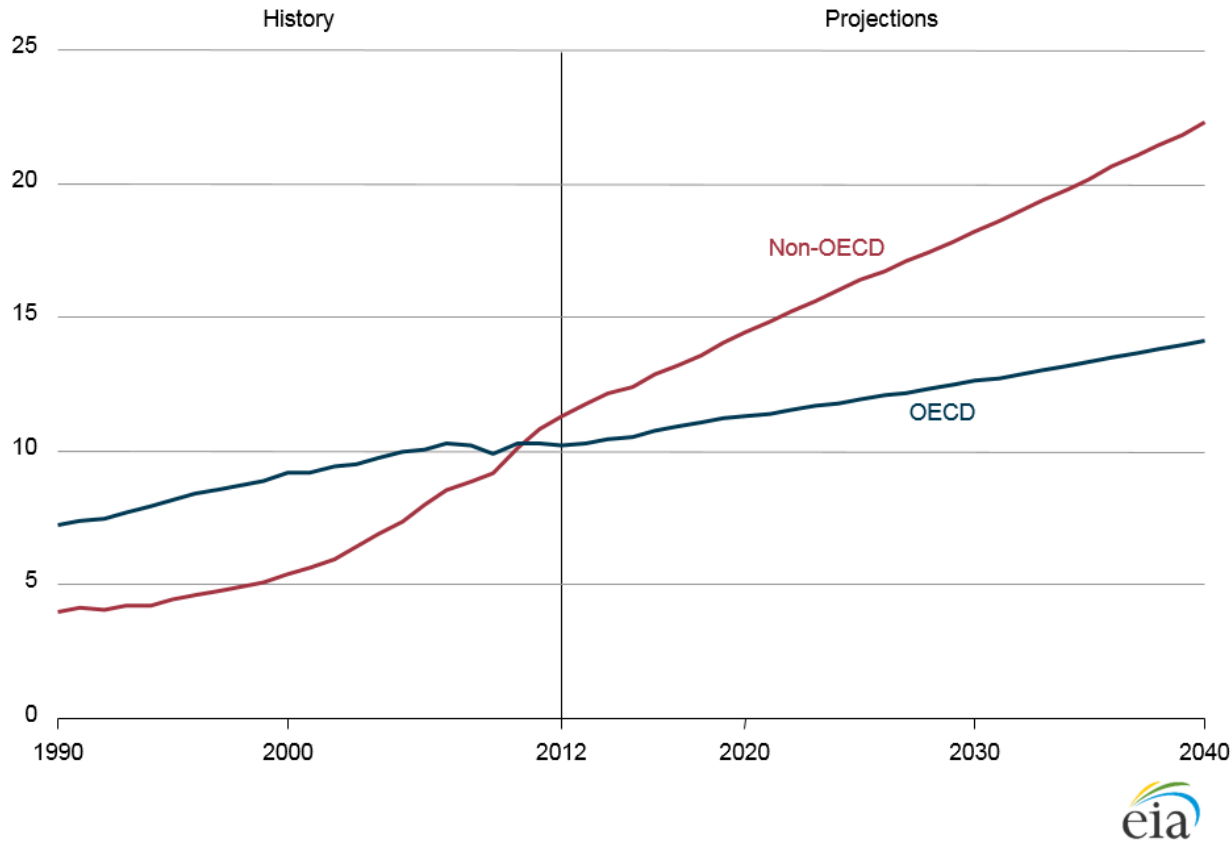




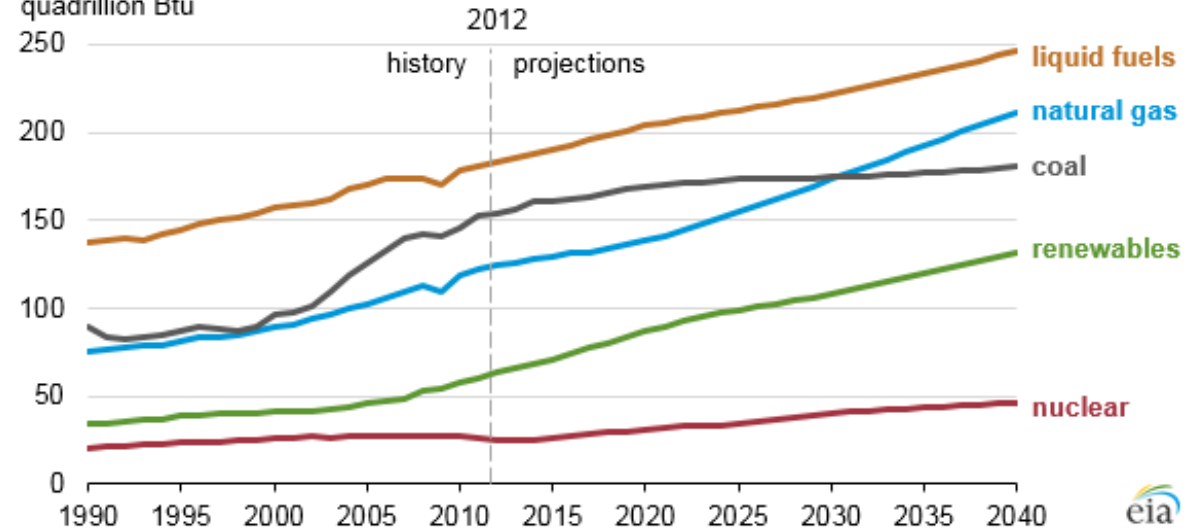
Emissions Problem

09/27/16
Gustafson, R.

Figure 5-1. OECD and non-OECD net electricity generation, 1990–2040
trillion kilowatthours



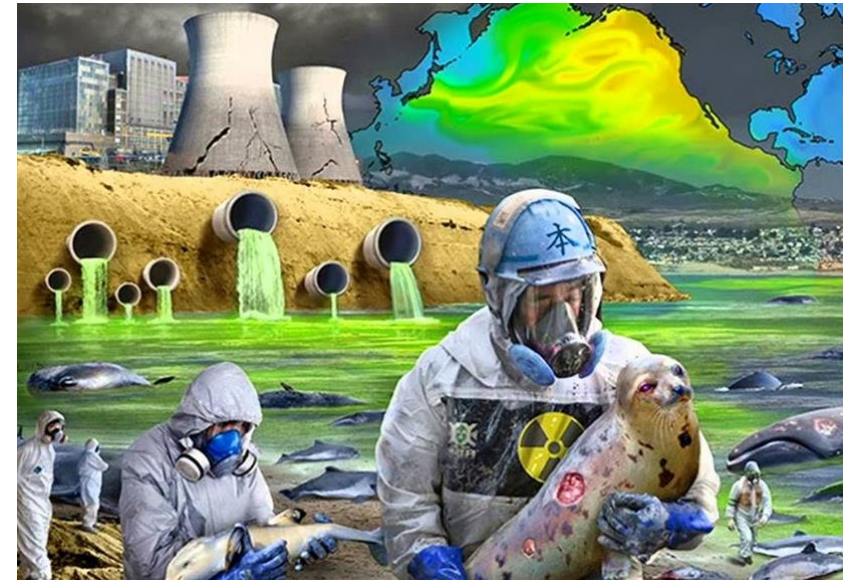
World energy consumption by source, 1990-2040
quadrillion Btu



Harvard Energy
Journal Club

Issues with nuclear energy

09/27/16
Gustafson, R.



What are your concerns re: nuclear energy?

09/27/16
Gustafson, R.

- Safety
- Public perception
- Cost
- Time to build
- Nuclear waste
- Proliferation
- Crisis management

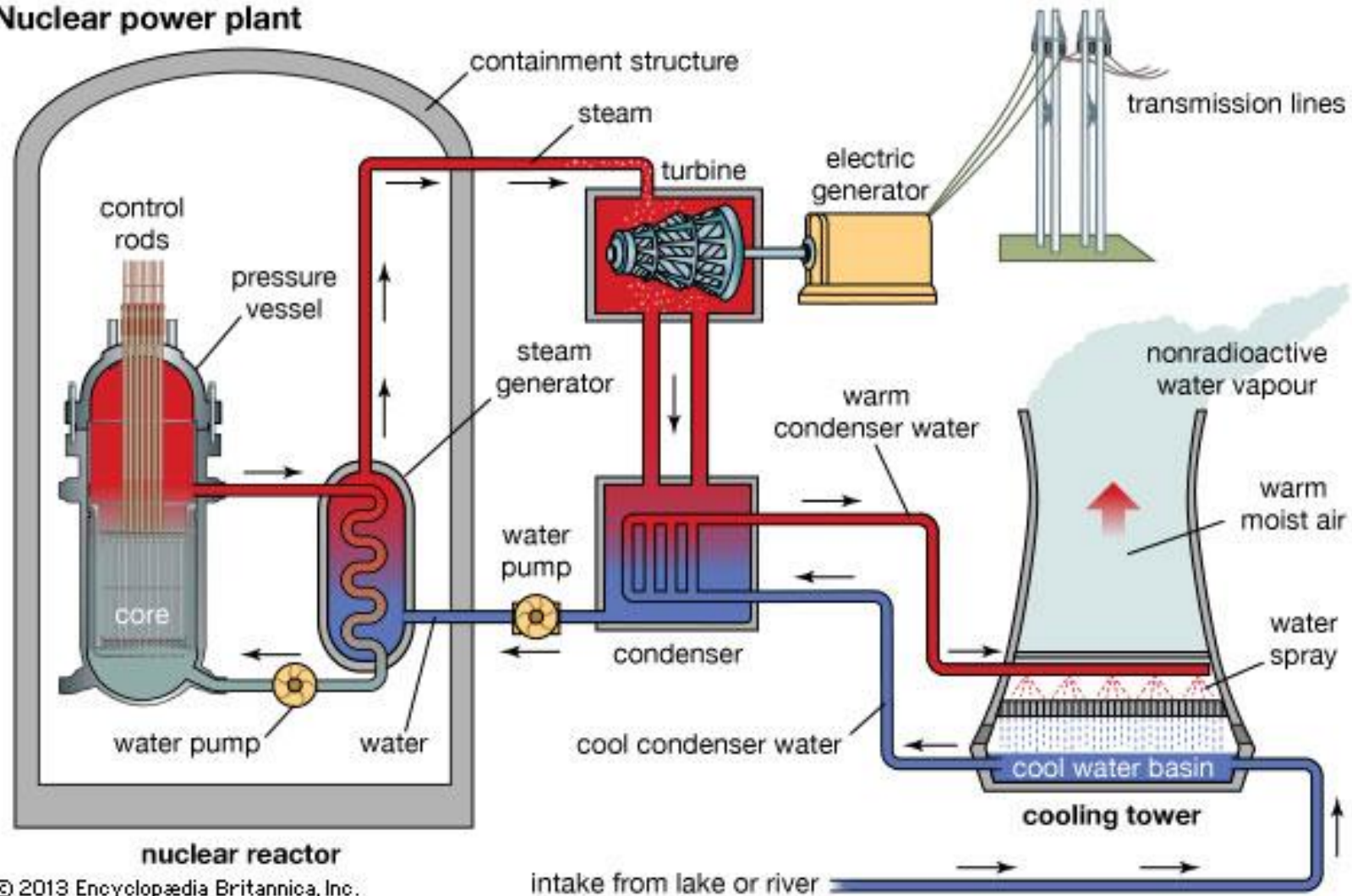


Conventional nuclear power

09/27/16

Gustafson, R.

Nuclear power plant



- Single reactor
- Large capacity (~1 GWe)
- Assembled on-site
- No load following*
- Long restart times
- Current fleet of LWR are near end of permits

© 2013 Encyclopædia Britannica, Inc.



Advanced Nuclear Power

09/27/16
Gustafson, R.



© 2015 Third Way. Free for re-use with attribution/link. Concept by Samuel Brinton. Infographic by Clare Jackson.



Harvard Energy
Journal Club

<http://www.thirdway.org/report/the-advanced-nuclear-industry>

Advanced Nuclear Power

09/27/16
Gustafson, R.

Company	Location	Design Type
Transatomic (TAP)	Cambridge, MA	Molten Salt Reactor
Terrestrial Energy (Integral MSR)	Mississauga, Canada	Molten Salt Reactor
Martingale Inc (Thorcon)	Stuart, FL	Molten Salt Reactor
Flibe Energy (LFTR)	Huntsville, AL	Molten Salt Reactor
Oak Ridge National Laboratory (SmATHR)	Oak Ridge, TN	Molten Salt Reactor
Massachusetts Institute of Technology (FHR)	Cambridge, MA	Molten Salt Reactor
University of California, Berkeley (PB-FHR)	Berkeley, CA	Molten Salt Reactor
General Electric-Hitachi (PRISM)	Wilmington, NC	Liquid Metal-cooled Fast Reactors
Advanced Reactor Concepts (ARC-100)	Reston, VA	Liquid Metal-cooled Fast Reactors
Thorenco	San Francisco, CA	Liquid Metal-cooled Fast Reactors
Argonne National Laboratory (STAR)	Lemont, IL	Liquid Metal-cooled Fast Reactors
LakeChime (L-ESSTAR)	Williamsburg, VA	Liquid Metal-cooled Fast Reactors
Gen4 Energy (G4M)	Denver, CO	Liquid Metal-cooled Fast Reactors
Virginia Tech and ADNA Corp. (GEMSTAR)	Blacksburg, VA	Liquid Metal-cooled Fast Reactors

University of California, Berkeley (ENHS)	Berkeley, CA	Liquid Metal-cooled Fast Reactors
Westinghouse	Pittsburgh, PA	Liquid Metal-cooled Fast Reactors
Terrapower (TWR)	Bellevue, WA	Liquid Metal-cooled Fast Reactors (Variant)
Starcore Nuclear	Montreal, Canada	High Temperature Gas Reactor
General Atomics (EM2 and MHR)	San Diego, CA	High Temperature Gas Reactor
Areva (SC-HTGR)	Bethesda, MD	High Temperature Gas Reactor
DOE Next Generation Nuclear Plant	Bethesda, MD	High Temperature Gas Reactor (Collaborative Project)
Hybrid Power Technologies (Hybrid)	Kansas City, KS	High Temperature Gas Reactor (Variant)
X-Energy	Greenbelt, MD	Pebble Bed Modular Reactor
Northern Nuclear (Leadir-PS100)	Cambridge, Canada	Pebble Bed Modular Reactor (Lead Cooled)
UPower	Mountain View, CA	Nuclear Battery (Solid State)
University of Missouri	Columbia, MO	Nuclear Battery
CityLabs (NanoTritium)	Homestead, FL	Nuclear Battery
Dunedin (SMART)	Toronto, Canada	Nuclear Battery
Widetronix	Ithaca, NY	Nuclear Battery
SuperCritical Technologies	Seattle, WA	Super-Critical CO2 Reactor
Lightbridge	Tysons Corner, VA	Designs Advanced Nuclear Fuels



Harvard Energy
Journal Club

Advanced Nuclear Power

09/27/16
Gustafson, R.

B&W Company and Bechtel Power Corp. (mPower)	Charlotte, NC	Small Modular Reactor (PWR)
NuScale Power (NuScale)	Corvallis, OR	Small Modular Reactor (PWR)
Radix Power and Energy Corp. (RADIX)	Setauket, NY	Small Modular Reactor (PWR)
Holtec (SMR-160)	Jupiter, FL	Small Modular Reactor (PWR)
Westinghouse (SMR)	Fulton, MO	Small Modular Reactor (PWR)
General Atomics (TPS)	San Diego, CA	Small Modular Reactor (PWR)
Helion Energy	Redmond, WA	Fusion
National Ignition Facility	Livermore, CA	Fusion
General Fusion	Burnaby, Canada	Fusion
Lawrenceville Plasma Physics	Middlesex, NJ	Fusion
Lockheed Martin	Bethesda, MD	Fusion
General Atomics	San Diego, CA	Fusion
Tri Alpha	Foothill Ranch, CA	Fusion
Princeton Plasma Physics Laboratory	Princeton, NJ	Fusion
Fusion Science Center	Rochester, NY	Fusion
Z Machine	Albuquerque, NM	Fusion



Harvard Energy
Journal Club

Small reactors operating

Name	Capacity	Type	Developer
CNP-300	300 MWe	PWR	CNNC, operational in Pakistan & China
PHWR-220	220 MWe	PHWR	NPCIL, India
EGP-6	11 MWe	LWGR	at Bilibino, Siberia (cogen)

Small reactor designs under construction

Name	Capacity	Type	Developer
KLT-40S	35 MWe	PWR	OKBM, Russia
CAREM-25	27 MWe	integral PWR	CNEA & INVAP, Argentina
HTR-PM, HTR-200	2x105 MWe	HTR	INET, CNEC & Huaneng, China

Name	Capacity	Type	Developer
EM2	240 MWe	HTR, FNR	General Atomics (USA)
VK-300	300 MWe	BWR	RDIPE, Russia
AHWR-300 LEU	300 MWe	PHWR	BARC, India
CAP150	150 MWe	integral PWR	SNERDI, China
ACPR100	140 MWe	integral PWR	CGN, China
IMR	350 MWe	integral PWR	Mitsubishi Heavy Ind, Japan
PBMR	165 MWe	HTR	PBMR, South Africa*
SC-HTGR (Antares)	250 MWe	HTR	Areva, France
Xe-100	48 MWe	HTR	X-energy, USA
Gen4 module	25 MWe	FNR	Gen4 (Hyperion), USA
MCFR	unknown	MSR/FNR	Southern Co, USA
TMSR-SF	100 MWt	MSR	SINAP, China
PB-FHR	100 MWe	MSR	UC Berkeley, USA
Integral MSR	192 MWe	MSR	Terrestrial Energy, Canada
Moltex SSR	150 MWe	MSR/FNR	Moltex, UK
Moltex SSR global	40 MWe	MSR	Moltex, UK
Thorcon MSR	250 MWe	MSR	Martingale, USA
Leadir-PS100	36 MWe	lead-cooled	Northern Nuclear, Canada

**Small (25 MWe up)
reactor designs at
earlier stages
(or shelved)**

Name	Capacity	Type	Developer
EM2	240 MWe	HTR, FNR	General Atomics (USA)
VK-300	300 MWe	BWR	RDIFE, Russia
AHWR-300 LEU	300 MWe	PHWR	BARC, India
CAP150	150 MWe	integral PWR	SNERDI, China
ACPR100	140 MWe	integral PWR	CGN, China
IMR	350 MWe	integral PWR	Mitsubishi Heavy Ind, Japan
PBMR	165 MWe	HTR	PBMR, South Africa*
SC-HTGR (Antares)	250 MWe	HTR	Areva, France
Xe-100	48 MWe	HTR	X-energy, USA
Gen4 module	25 MWe	FNR	Gen4 (Hyperion), USA
MCFR	unknown	MSR/FNR	Southern Co, USA
TMSR-SF	100 MWt	MSR	SINAP, China
PB-FHR	100 MWe	MSR	UC Berkeley, USA
Integral MSR	192 MWe	MSR	Terrestrial Energy, Canada
Moltex SSR	150 MWe	MSR/FNR	Moltex, UK
Moltex SSR global	40 MWe	MSR	Moltex, UK
Thorcon MSR	250 MWe	MSR	Martingale, USA
Leadir-PS100	36 MWe	lead-cooled	Northern Nuclear, Canada

**Small (25 MWe up)
reactor designs at
earlier stages
(or shelved)**

SMR Advantages

09/27/16
Gustafson, R.

	Light Water Reactor	Small Modular Reactor	Advanced Reactor
Design Features	Uses water to cool uranium fission reactions	Most are similar to LWRs but have been reduced in size and complexity	There is a range of designs with coolants ranging from water to molten salt to liquid metal and even gases
Size ²	A range of 800 MWe to 1600 MW ³	Many designs are less than 300 MWe ⁴	Scalable from 2 MWe ⁵ to 1200 MWe
Cost to Construct (\$/kWe) ⁶	\$2600 to \$6600 ⁷ with averages at around \$4000 ⁸	Estimated at \$3200 to \$16300 ⁹ with average at \$4,000 ¹⁰	Estimated between \$2500 ¹¹ to \$3900 ¹² though early in estimation
Time to Construct	4.5 years ¹³ to 6 years ¹⁴ on site with large modules	Estimated at 1.5 to 2.5 years ¹⁵ in factory modules	Estimated at 1 to 5 years ¹⁶ with factory or on-site modules



Harvard Energy
Journal Club

SMR Advantages

09/27/16
Gustafson, R.

Spent Fuel (MT/year)¹⁷	An average of 20 MT ¹⁸	Similar but slightly higher at 33.6 MT ¹⁹	Some produce 0.5 to 1 MT and can use 55 MT ²⁰
Operations	Existing reactors need an operator to shut-down the reactor. Some being built won't need immediate operator intervention	Some SMRs can shut down without an operator and some won't need immediate operator intervention	Many designs can be "walk away safe" without operator intervention
Proliferation Risk	Requires uranium enrichment	Requires slightly more fuel with uranium enrichment ²¹	Can use enriched uranium, depleted uranium, ²² or used nuclear fuel ²³



Harvard Energy
Journal Club

NuScale Power: Overview

09/27/16
Gustafson, R.

Simple

- Factory-built containment
- Modular constructability
- Fewer systems to construct and maintain
- Load following



Safe

- Indefinite cooling in station blackout
- Unprecedented nuclear safety₈ (Core Damage Frequency 10⁻⁸)
- Fewer safety-related systems



Economic

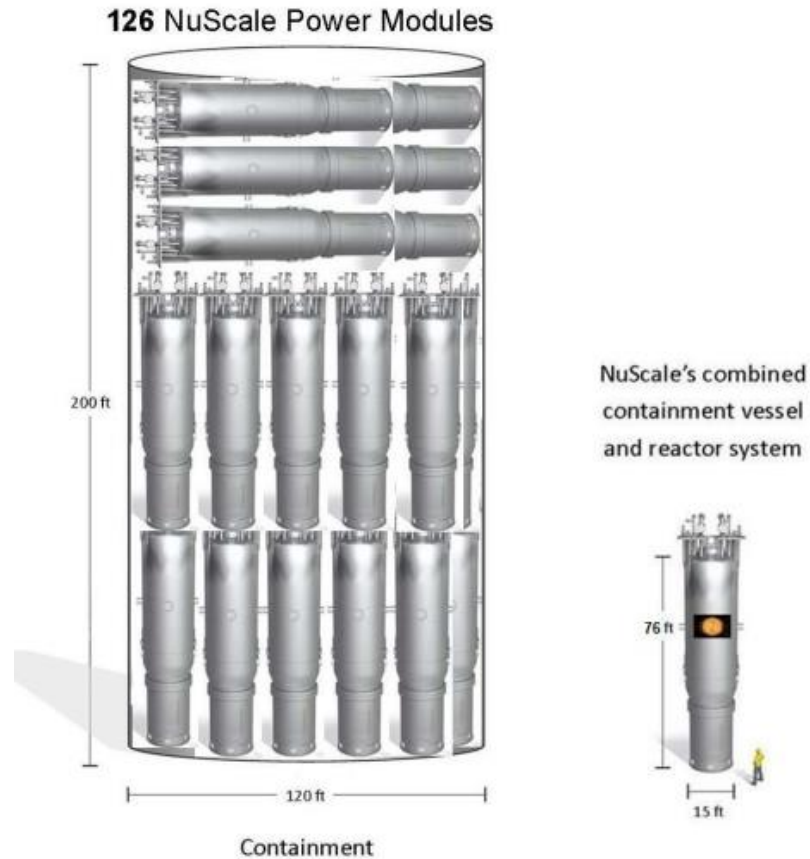
- < \$3B EPC cost for FOAK 570MWe (net) plant (~\$2.5B cost for NOAK)
- LCOE below \$100/MW
- Scalable
- USDOE SMR awardee



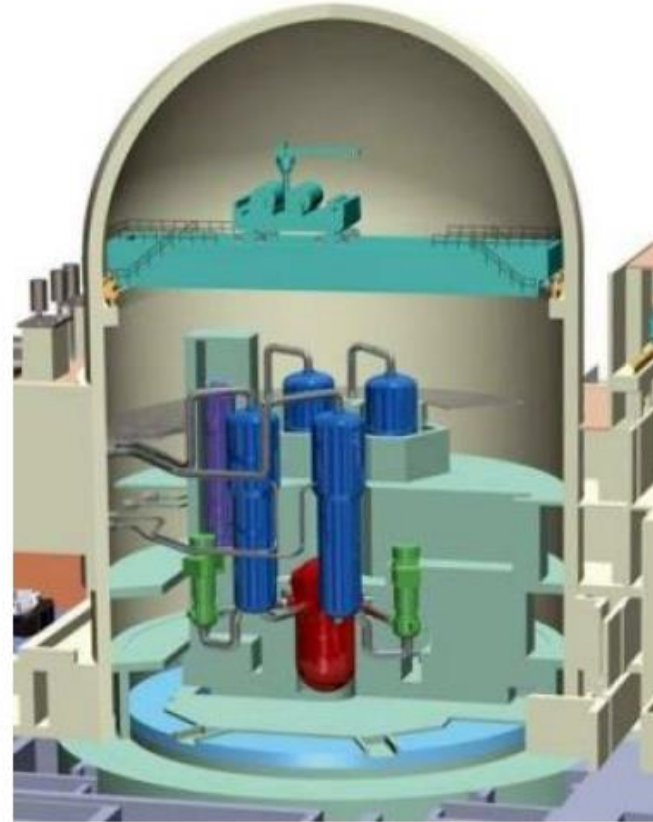
NuScale Power: Overview

09/27/16
Gustafson, R.

Comparison size envelope of new nuclear plants currently under construction in the United States



Typical Pressurized Water Reactor



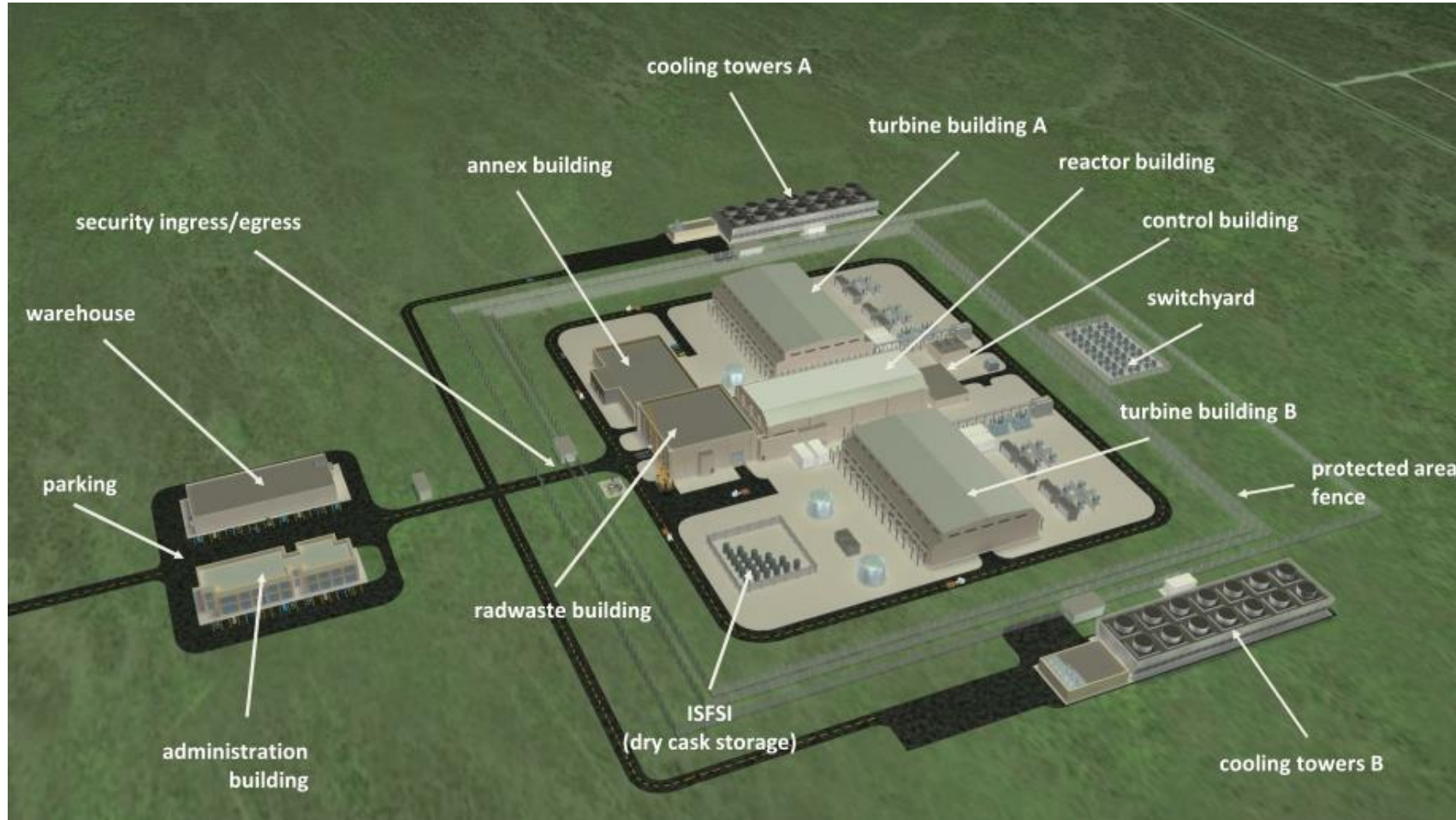
*Source: NRC



Harvard Energy
Journal Club

NuScale Power: Overview

09/27/16
Gustafson, R.



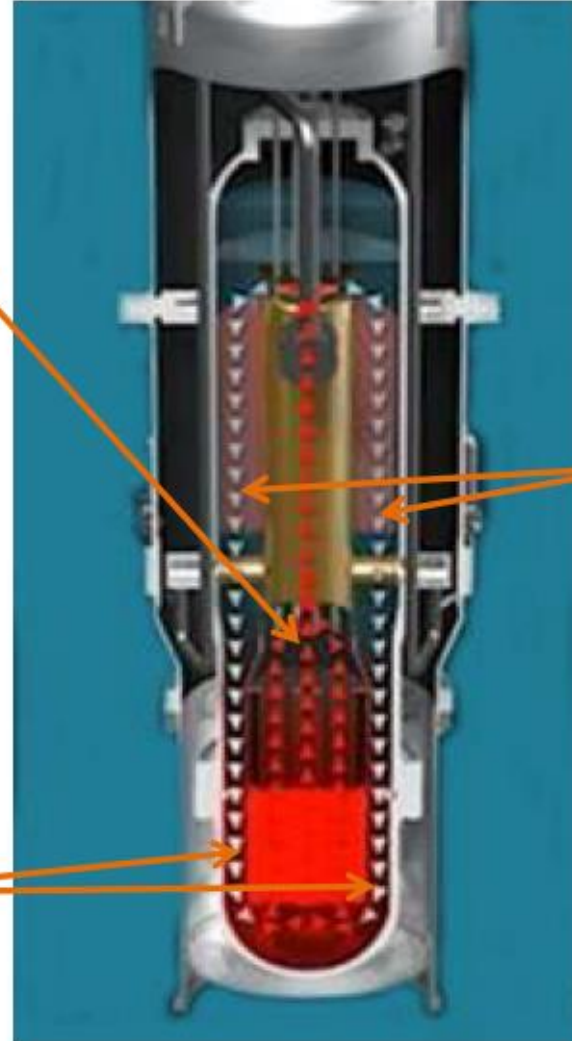
NuScale Power: Technology

09/27/16
Gustafson, R.



Convection – energy from the nuclear reaction heats the primary reactor coolant causing it to rise by convection and natural buoyancy through the riser, much like a chimney effect

Gravity – colder (denser) primary coolant “falls” to bottom of reactor pressure vessel, cycle continues



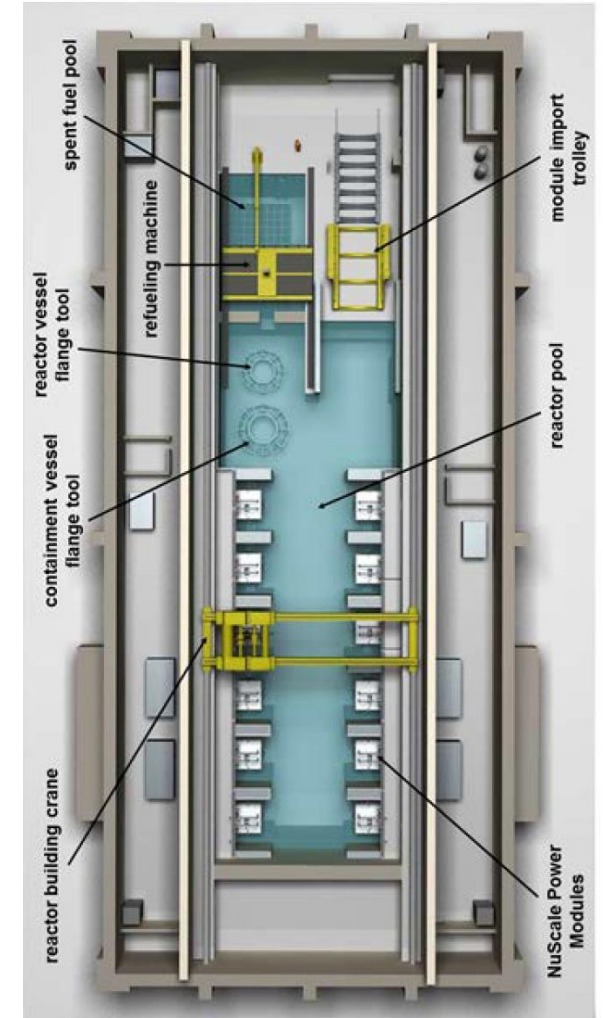
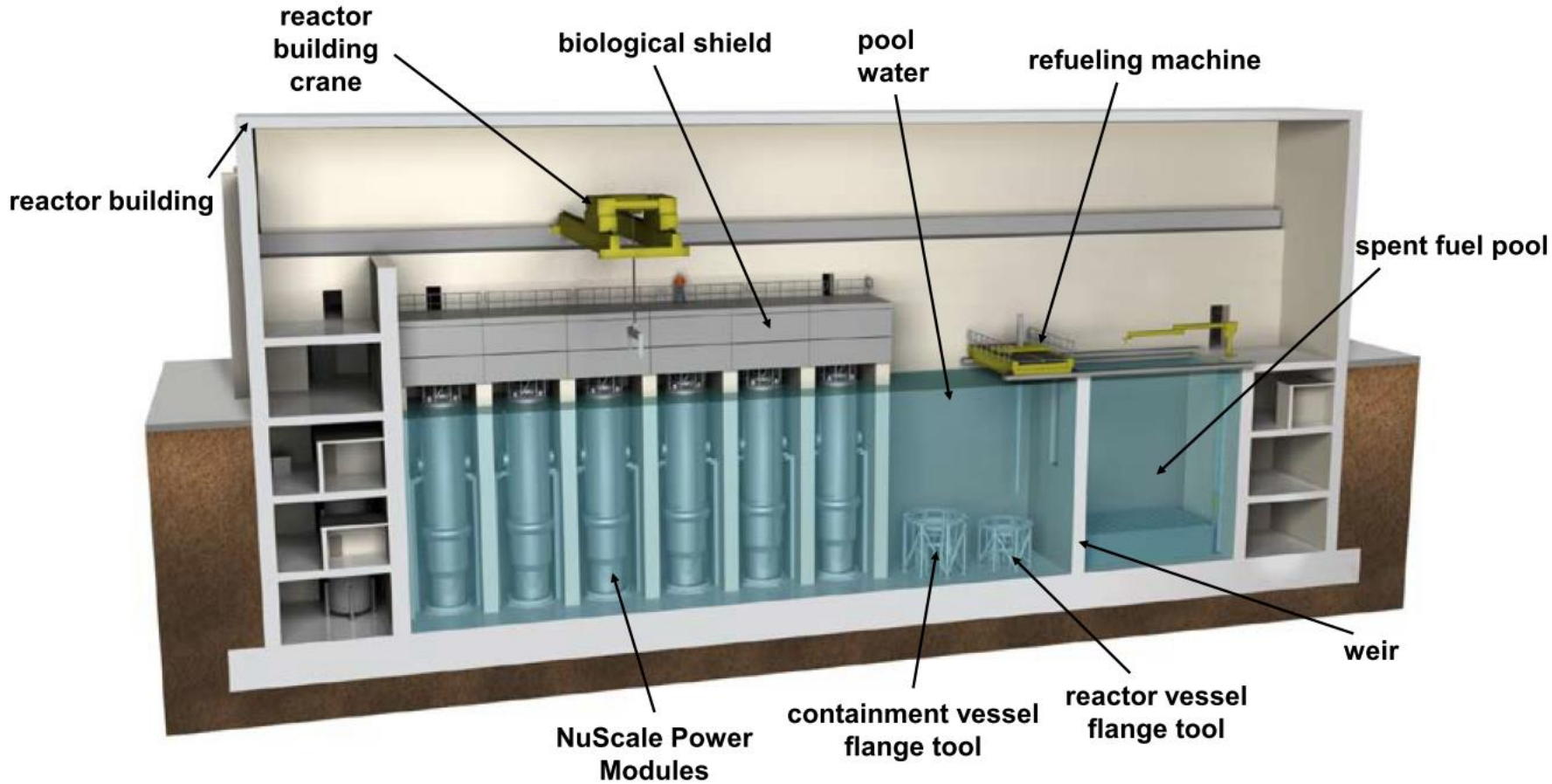
Conduction – heat is transferred through the walls of the tubes in the steam generator, heating the water (secondary coolant) inside them to turn it to steam. Primary water cools.



Harvard Energy
Journal Club

NuScale Power: Technology

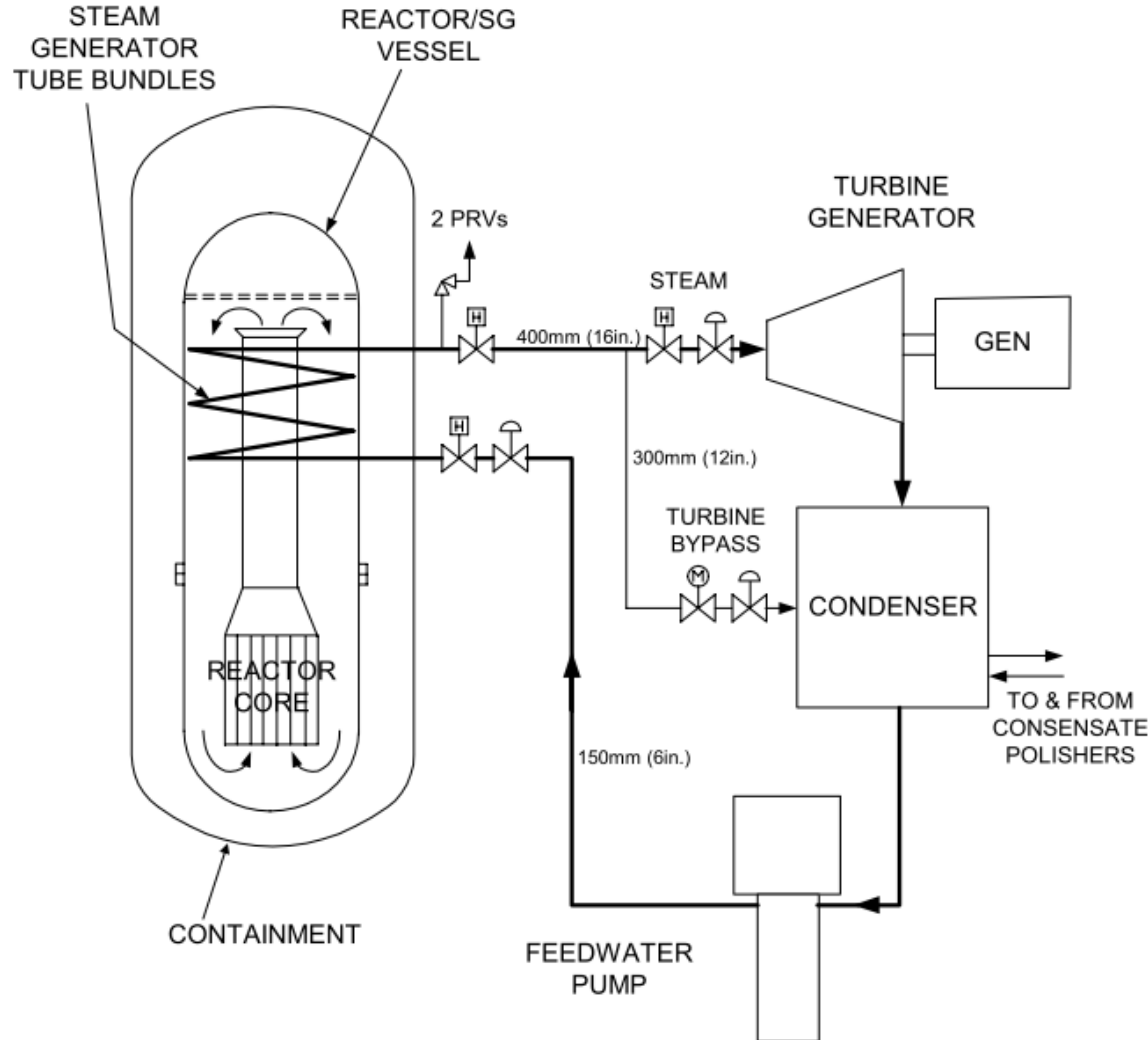
09/27/16
Gustafson, R.



Harvard Energy
Journal Club

NuScale Power: Technology

09/27/16
Gustafson, R.



- **Thermal capacity** - 160 MWt
- **Electrical capacity** - 50 MWe (gross)
- **Capacity factor** - >95 percent
- **Dimensions** - 76' x 15' cylindrical containment vessel module containing reactor and steam generator
- **Weight** - ~ 700 tons as shipped from fabrication shop
- **Transportation** - Barge, truck or train
- **Cost** - Numerous advantages due to simplicity, off-the-shelf standard items, modular design, shorter construction times, <\$5,100/KW
- **Fuel** - Standard LWR fuel in 17 x 17 configuration, each assembly 2 meters (~ 6 ft.) in length; 24-month refueling cycle with fuel enriched less than 4.95 percent



Overall Plant

- Net Electrical Output 1050 Mwe
- Net Station Efficiency 23%
- Number of Power Generation Units 30
- Nominal Plant Capacity Factor 95%

Power Generation Unit

- Number of Reactors One
- Net Electrical Output 35 Mwe
- Steam Generator Number One
- Steam Generator Type Vertical helical tube
- Steam Cycle Slightly superheated
- Turbine Type 3600 rpm, single pressure, Two-Flow
- Turbine Throttle Conditions 13.8 bars abs./204°C (200 psia/400°F)
- Steam Flow 56 kg/s (445000 lb/hr)
- Feedwater Temperature 33.3°C (92°F)

Reactor

- Thermal Power (Core) 150 MWt
- Cold Leg/Hot Leg Temperature 489.6°K/560.2°K
- Coolant Mass Flow Rate 424 kg/s

Reactor Core

- Fuel UO₂, 8% enriched
- Refueling Intervals 5 years



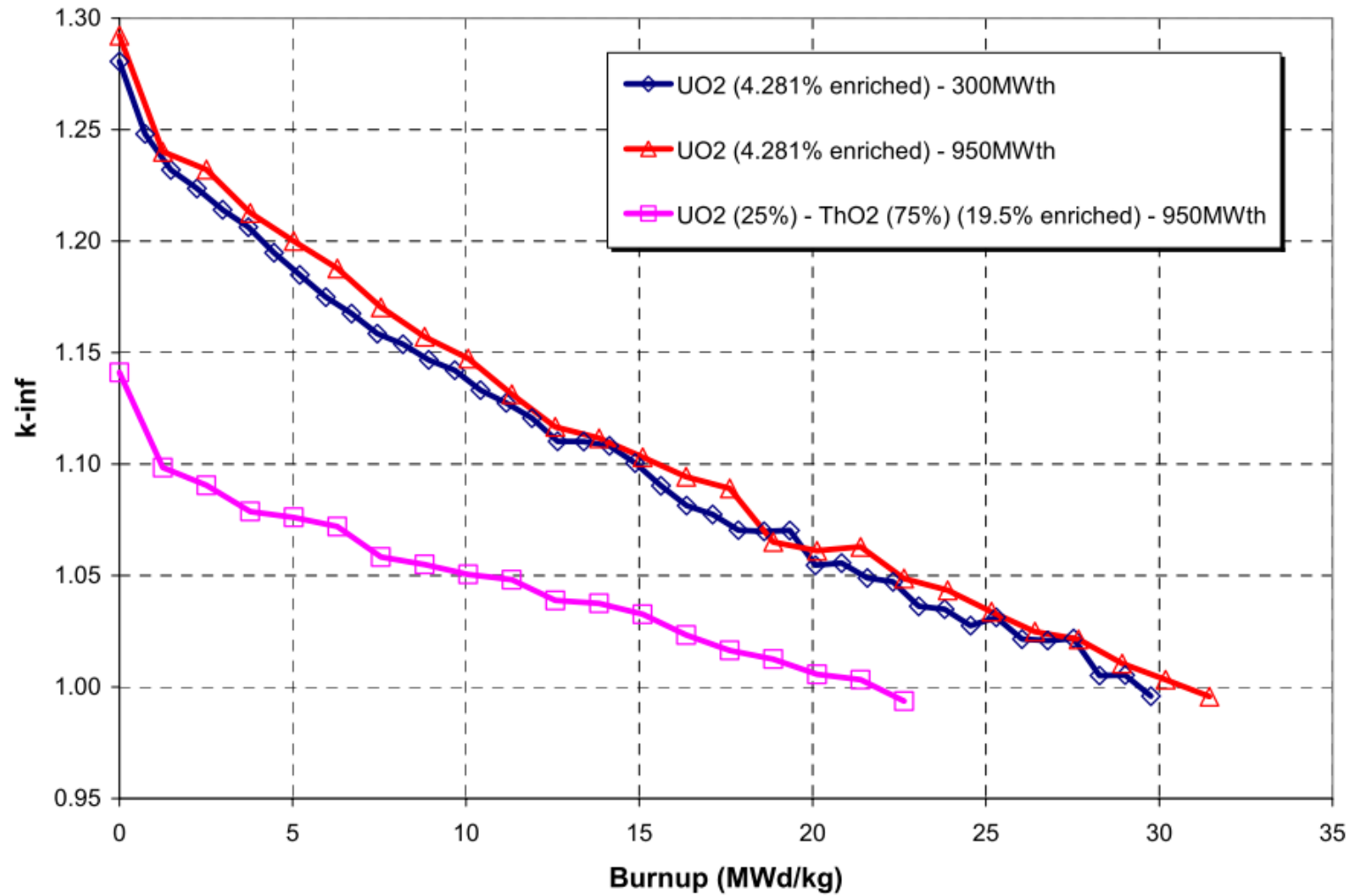
Table 3.2. Plutonium isotopics at 11MWd/kg burnup.

	UO ₂ (300MW _{th})	UO ₂ (950MW _{th})	UO ₂ - ThO ₂ (950MW _{th})
Burnup (MWd/kg)	11	11	11
	Plutonium Production (g/kg ihm)		
Pu-238	0.010	0.010	0.010
Pu-239	5.026	5.079	2.005
Pu-240	0.578	0.593	0.270
Pu-241	0.268	0.285	0.153
Pu-242	0.017	0.018	0.011
Total Pu	5.899	5.984	2.448
Composition	Fraction of Total Pu		
Pu-238	0.2%	0.2%	0.4%
Pu-239	85.2%	84.9%	81.9%
Pu-240	9.8%	9.9%	11.0%
Pu-241	4.6%	4.8%	6.2%
Pu-242	0.3%	0.3%	0.5%



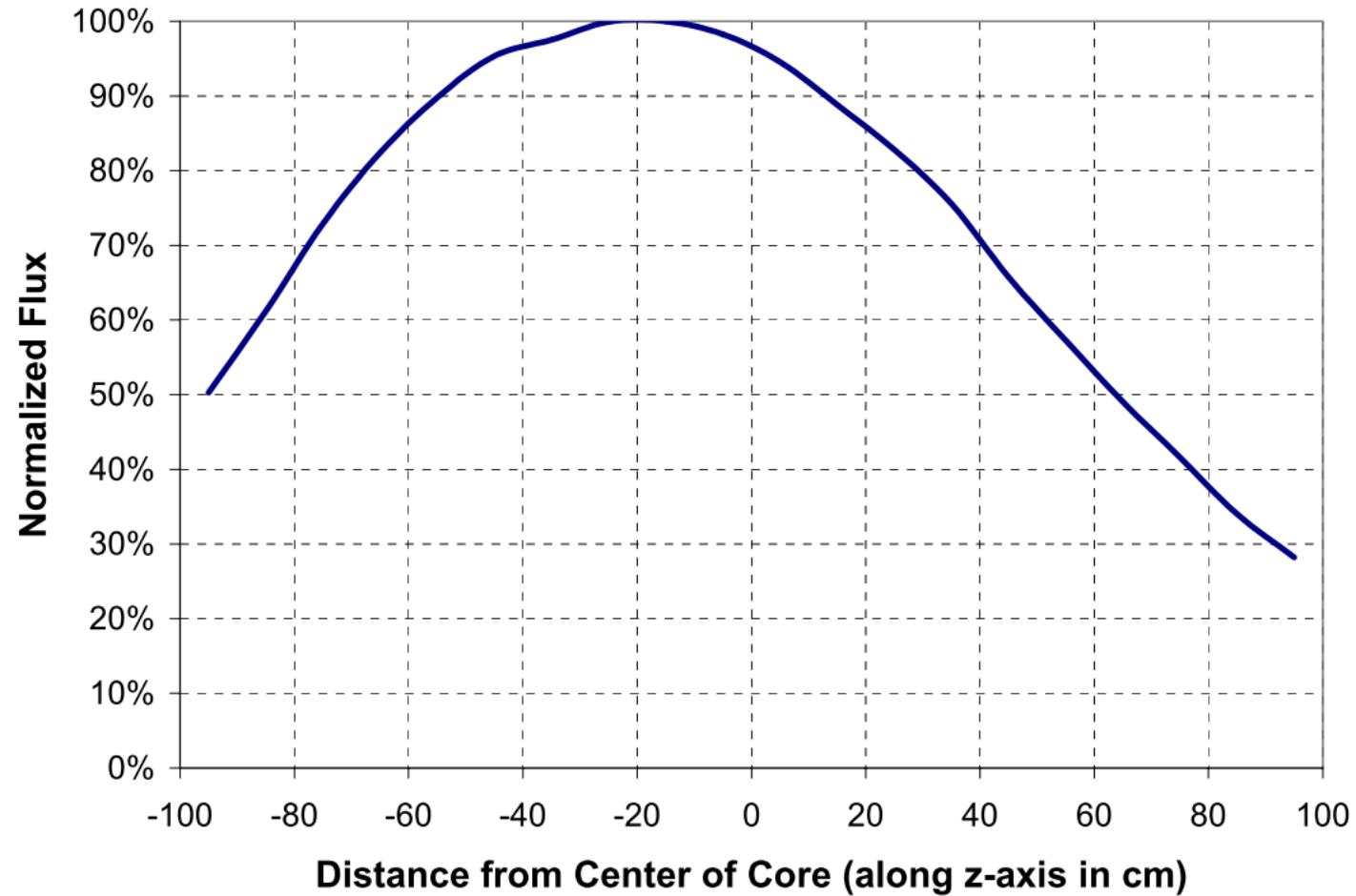
NuScale Power: Technology

09/27/16
Gustafson, R.



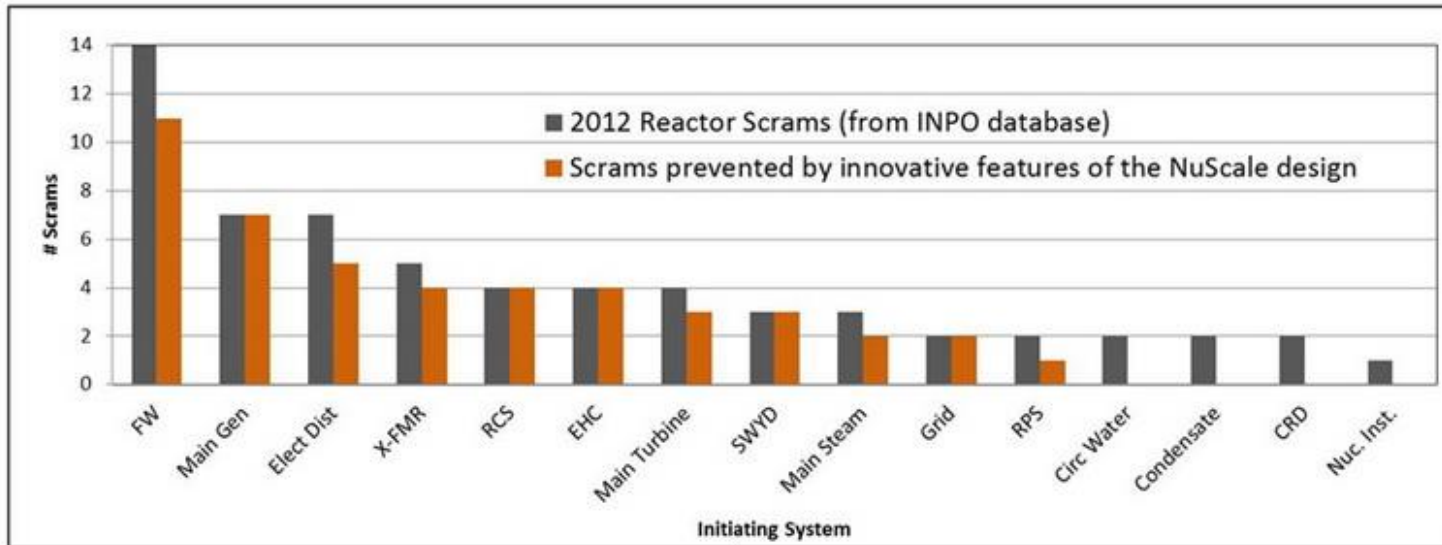
NuScale Power: Technology

09/27/16
Gustafson, R.



Harvard Energy
Journal Club

Fewer Systems, 73% Fewer SCRAMS



58% of events cause by power conversion systems

86% of power conversion related scrams prevented by NuScale design

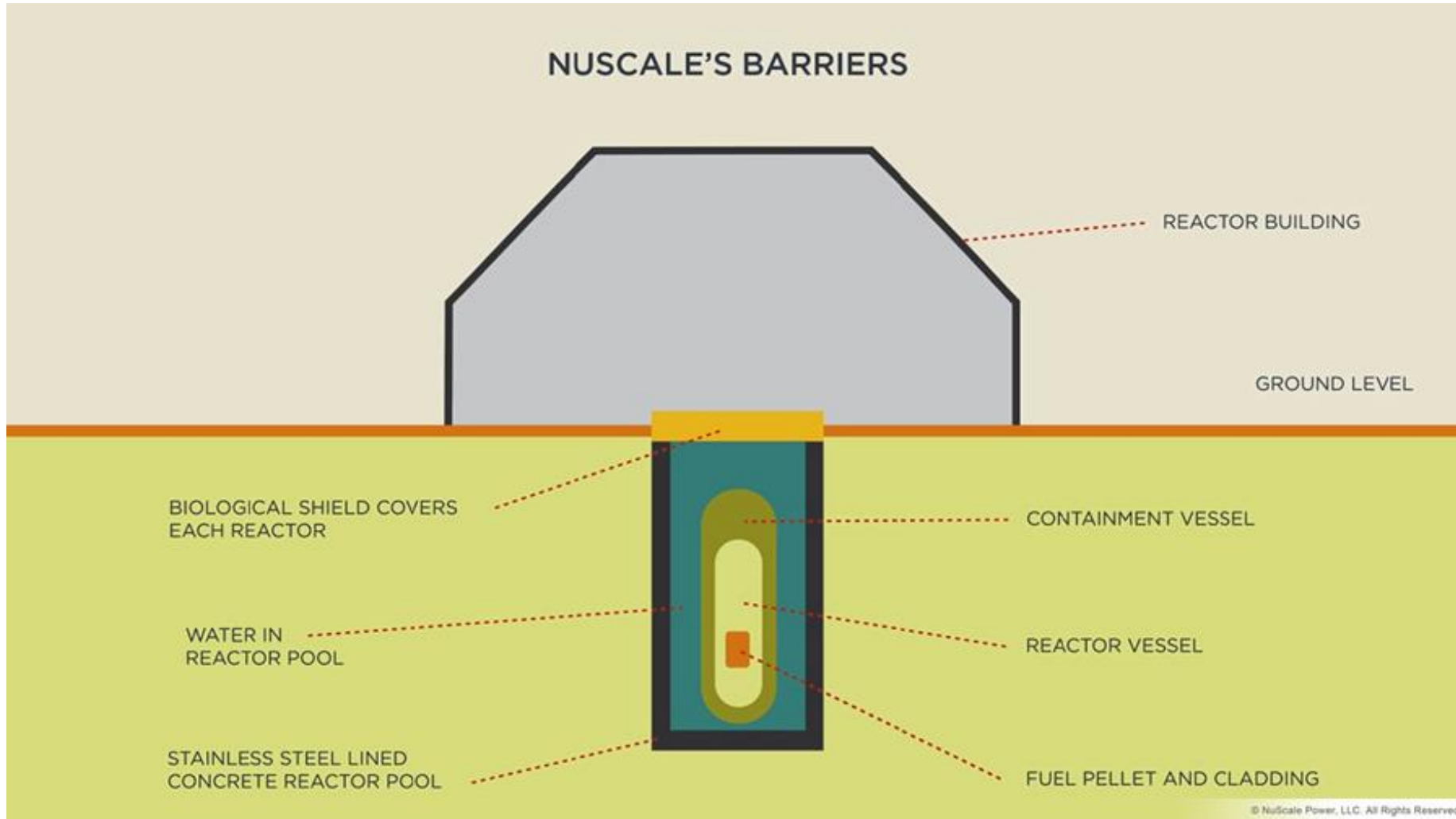
27% of events caused by electrical distribution system

82% of electrical related scrams prevented by NuScale design



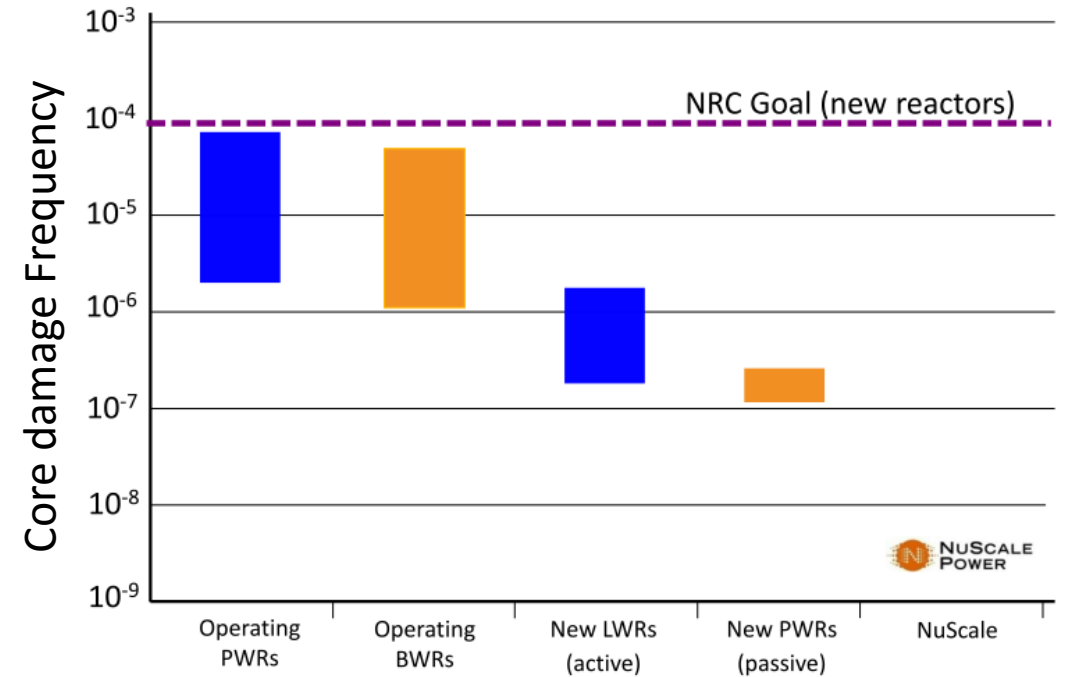
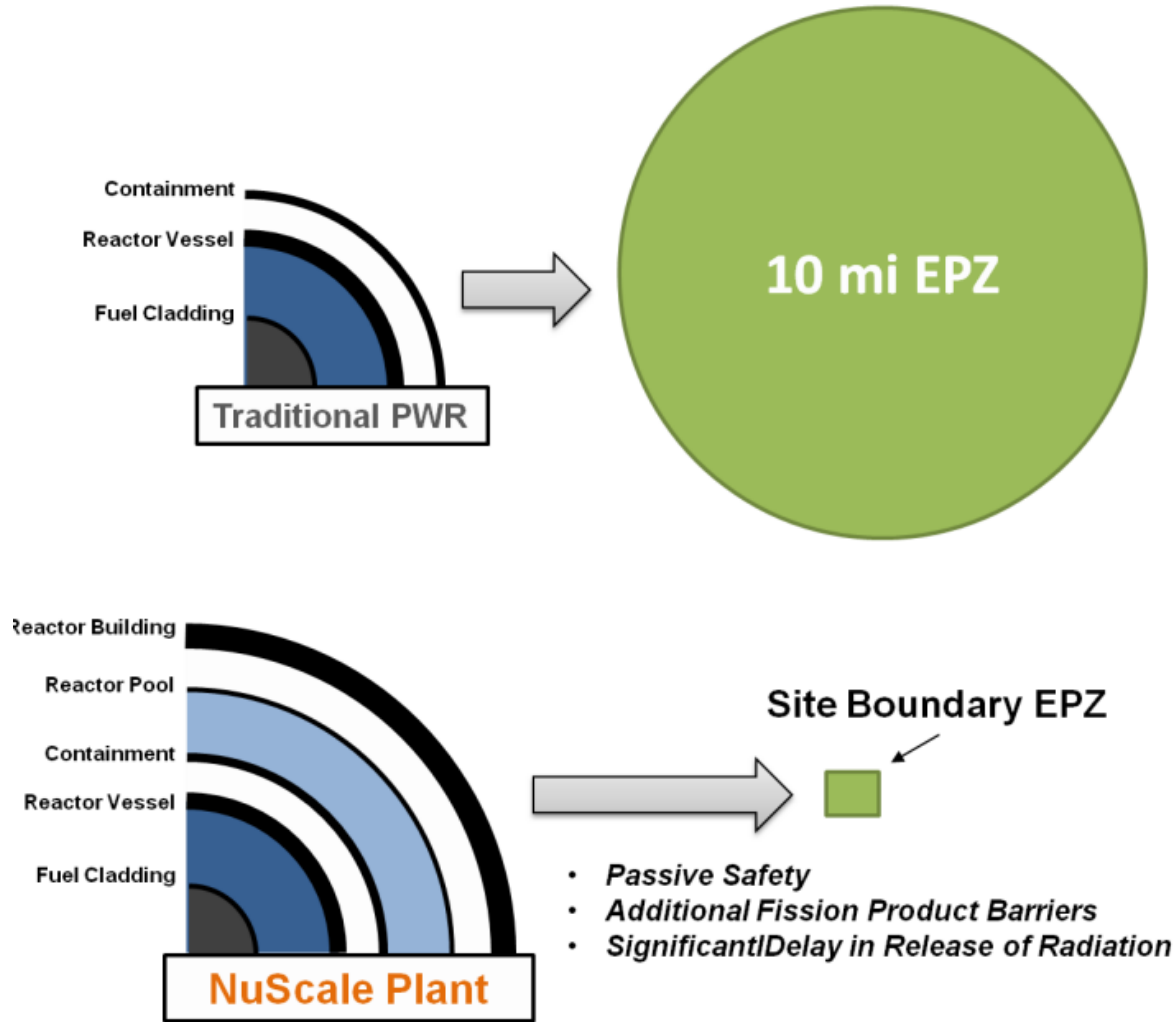
NuScale Power: Safety

09/27/16
Gustafson, R.



NuScale Power: Safety

09/27/16
Gustafson, R.



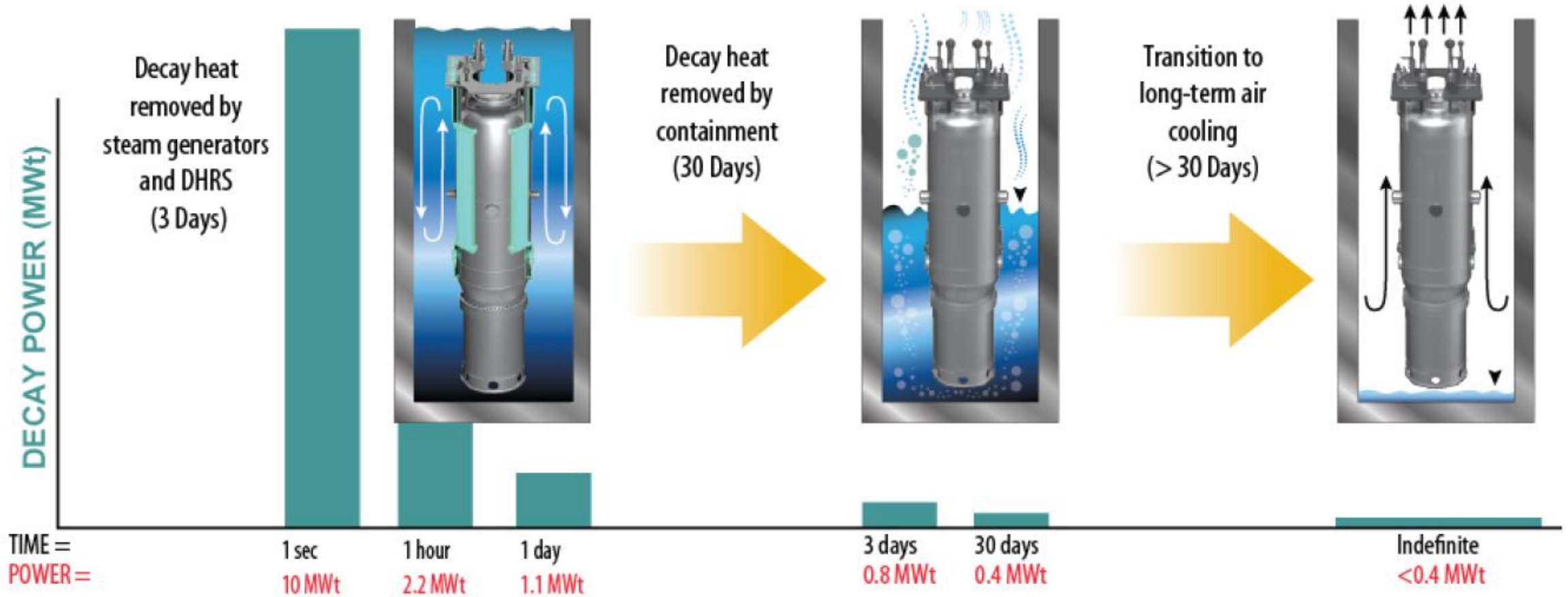
Source: NRC White Paper, D. Dube; basis for discussion at 2/18/09 public meeting on implementation of risk matrices for new nuclear reactors



Harvard Energy
Journal Club

NuScale Power: Safety

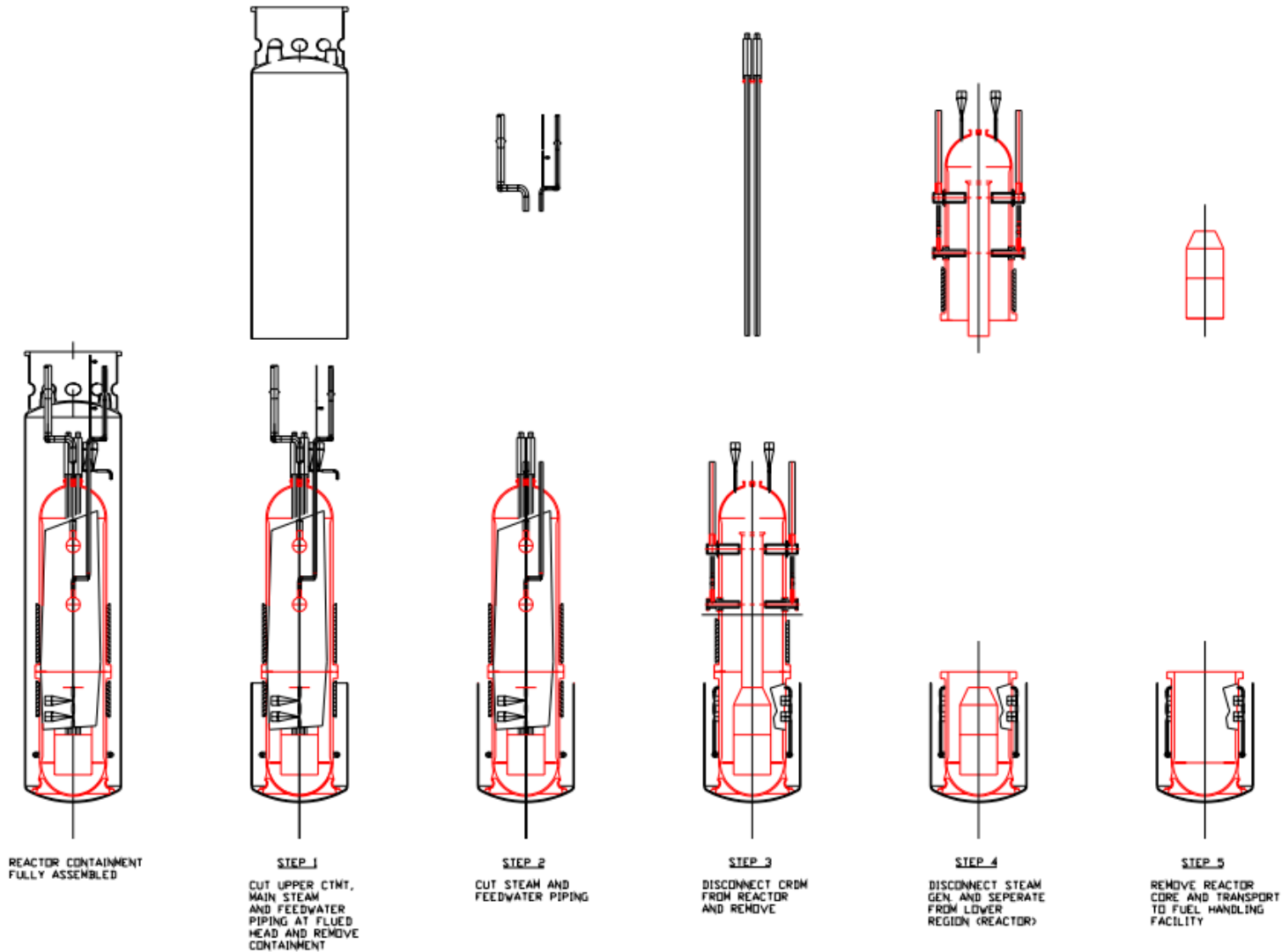
09/27/16
Gustafson, R.



Harvard Energy
Journal Club

NuScale Power: Safety

09/27/16
Gustafson, R.

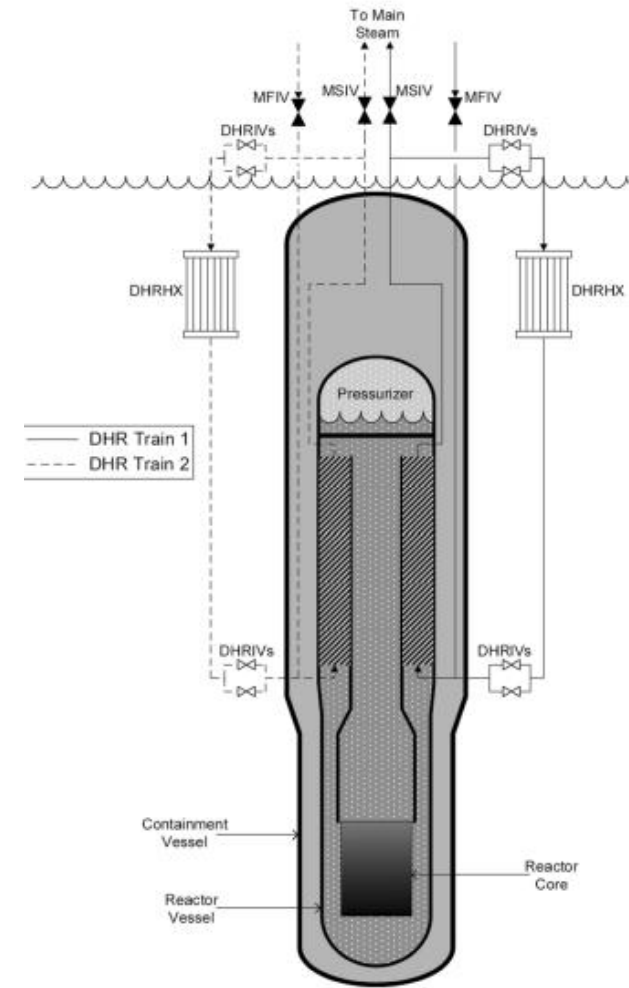
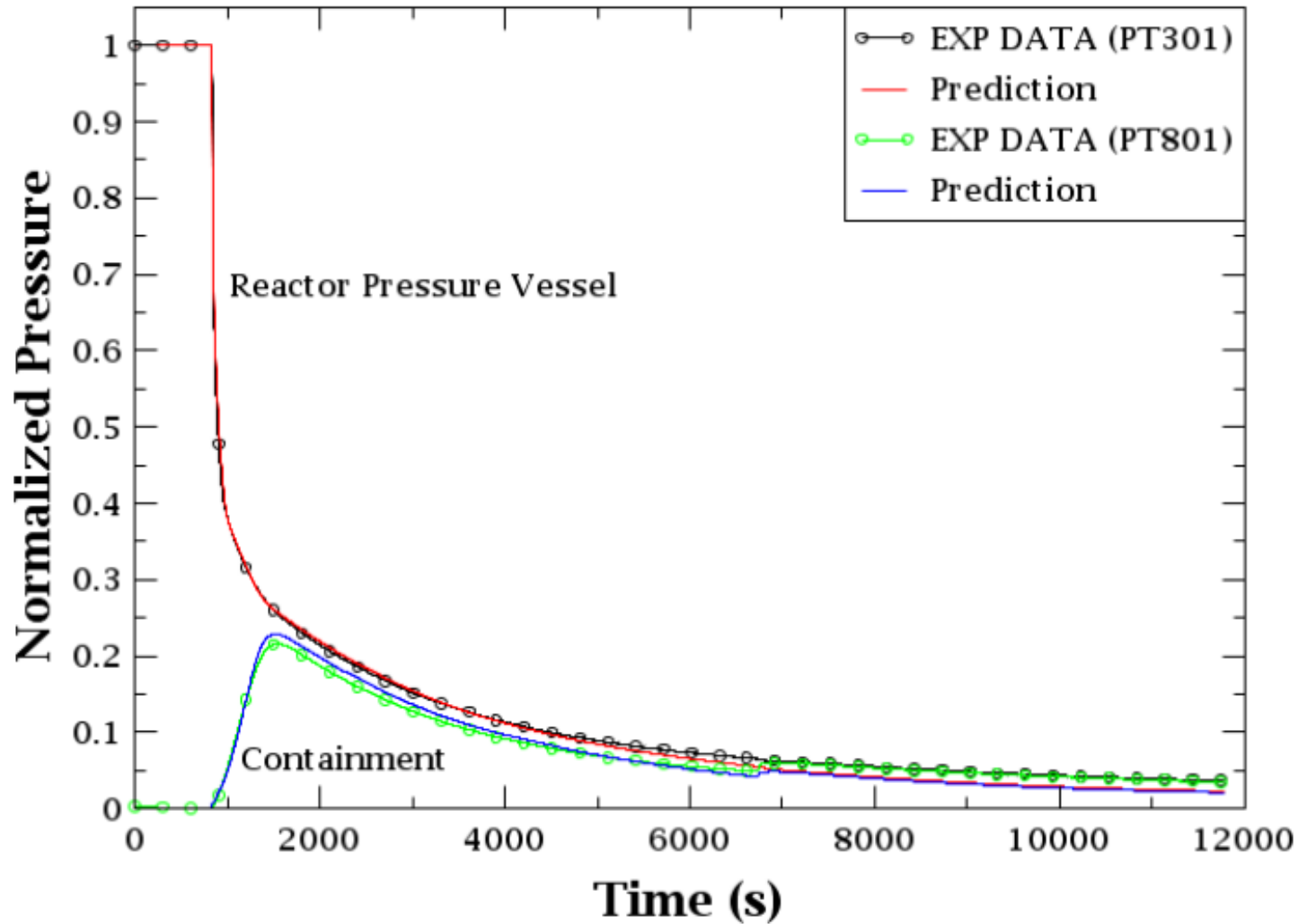


Harvard Energy
Journal Club

NuScale Design Features Relevant to the Fukushima Cooling Issues

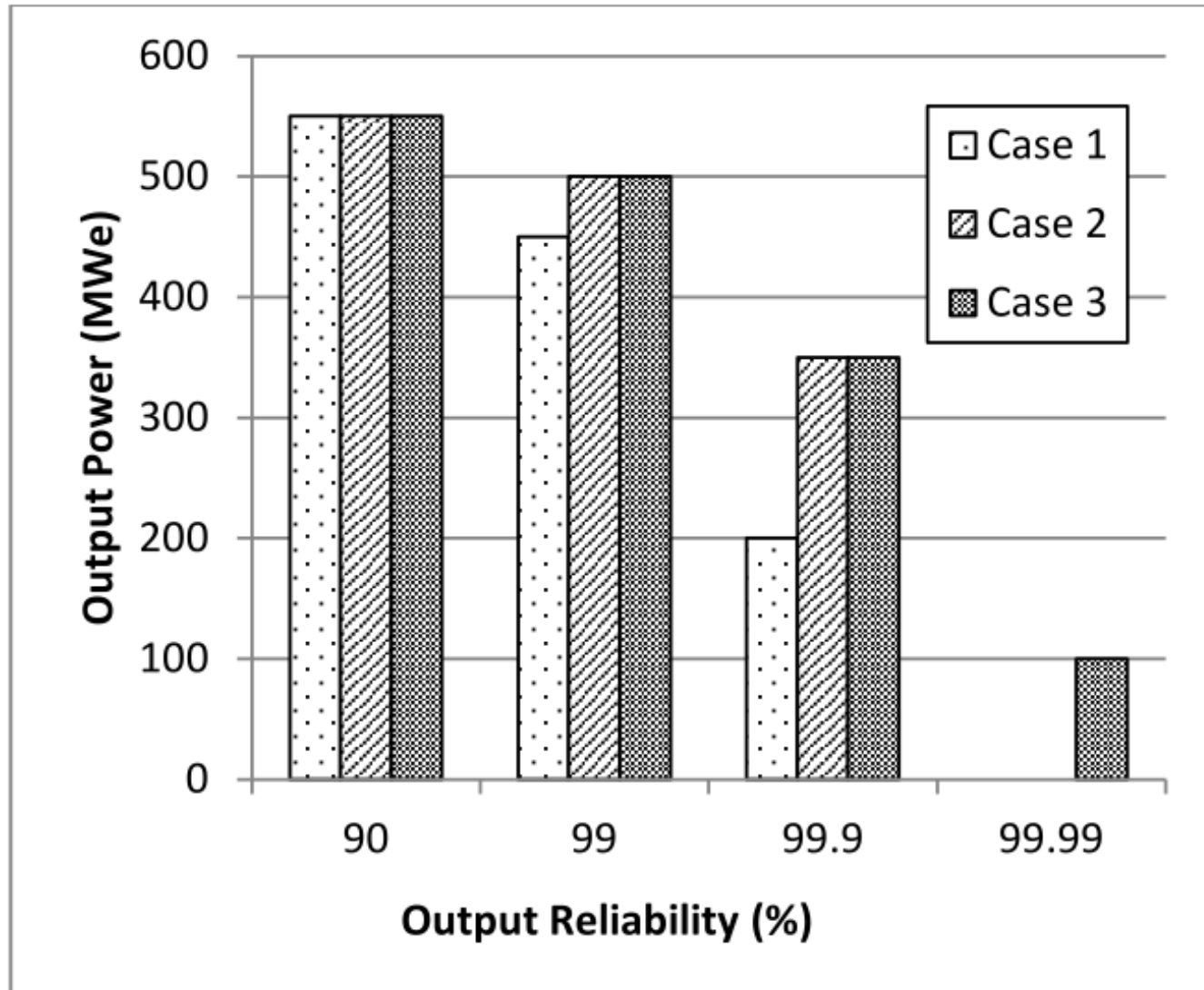
	Fukushima	NuScale Plant
Reactor and containment	Emergency diesel generators required External supply of water required Coolant supply pumps required Forced flow of water required for LTC	Emergency diesel generators not required Containment immersed in 30-day supply of water Coolant supply pumps not required LTC (beyond 30 days) by natural convection to air
Spent fuel pool	Water cooling of spent fuel Elevated SFP Limited access to backup supply of water	Extended cooling capability: four times the water of conventional spent fuel pools per MW power Deeply embedded SFP Accessible backup supplies of water





NuScale Power: Safety

09/27/16
Gustafson, R.



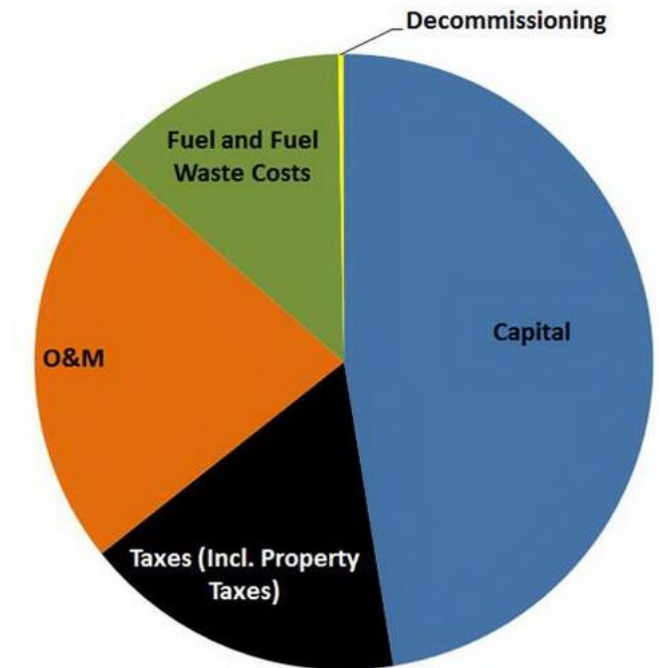
Initiator Description	Frequency (mcy ⁻¹)	Error Factor
CVCS LOCA Inside Containment - Charging Line	2.60E-04	5.57
CVCS LOCA Outside Containment - Charging Line	3.00E-04	6.86
CVCS LOCA Outside Containment - Letdown Line	2.56E-04	13.18
Spurious Opening of an ECCS Valve	1.00E-05	3.11
Loss of DC Power	8.86E-05	33.44
Loss of Offsite Power	3.2E-02	3.46
Steam Generator Tube Failure	1.30E-03	3.40
LOCA Inside Containment	1.62E-03	1.78
Secondary Side Line Break	1.10E-02	3.62
Loss of Power Conversion System (PCS)	1.81E-01	1.10
Transient with PCS Available	1.16	1.04



Harvard Energy
Journal Club

Overall EPC Overnight Plant Costs (\$1,000,000)

ITEM	2014 Dollars
Power Modules (FOAK Cost plus Fee, Transportation, & Site Assembly)	\$ 848
Home Office Engineering and Support	\$ 144
Site Infrastructure	\$ 60
Nuclear Island (RXB, RWB, MCR)	\$ 538
Turbine Island (2 buildings with 6 turbines each)	\$ 350
Balance of Plant (annex, cooling towers, etc)	\$ 225
Distributables (Temp. Bldgs., Field Staff, Const. Equip., etc.)	\$ 545
Other Costs	\$ 185
Total Overnight Price	\$ 2,895

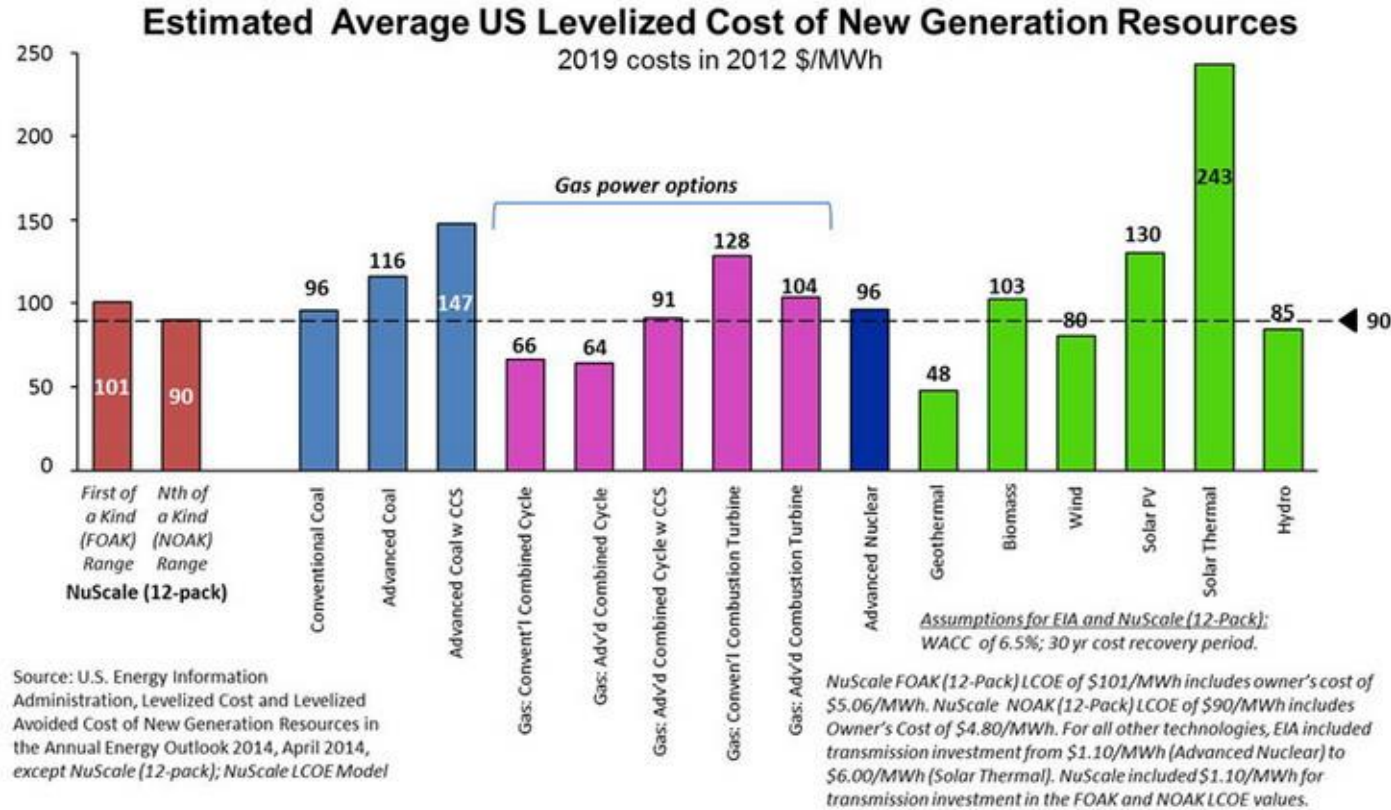


\$ 5,078 per kWe net

Note: Delivered costs shown are in 2014 \$'s.



NuScale LCOE in North America



Source: U.S. Energy Information Administration, Levelized Cost and Levelized Avoided Cost of New Generation Resources in the Annual Energy Outlook 2014, April 2014, except NuScale (12-pack); NuScale LCOE Model

Note: EIA projects 2019 Henry Hub spot natural gas prices of approx. \$4.70/mmbtu (2012 Dollars) (Annual Energy Outlook 2014)



Integration with Renewables

09/27/16
Gustafson, R.



Take modules offline

De-rate power to 40%

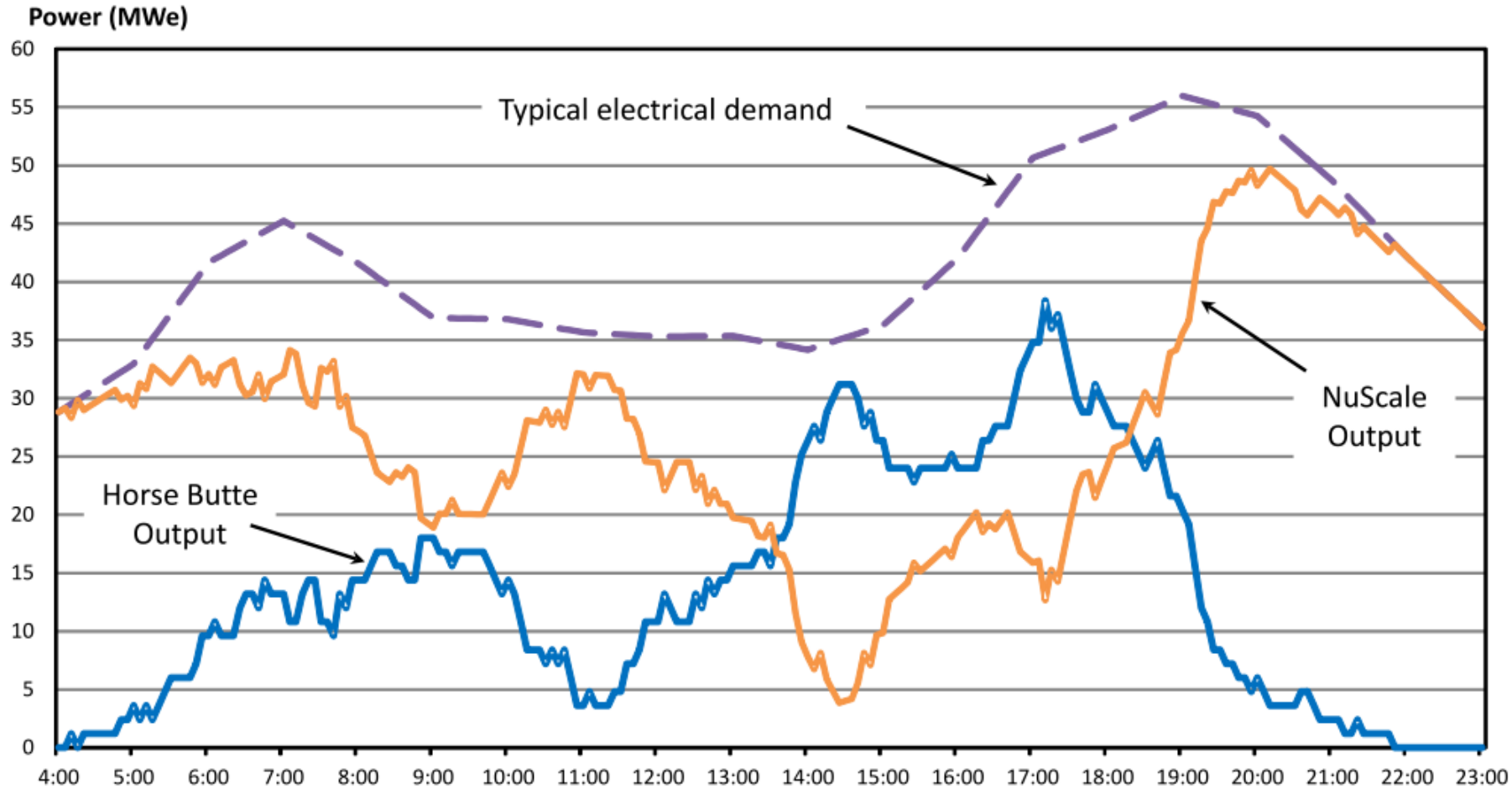
Bypass turbine



Harvard Energy
Journal Club

Integration with Renewables

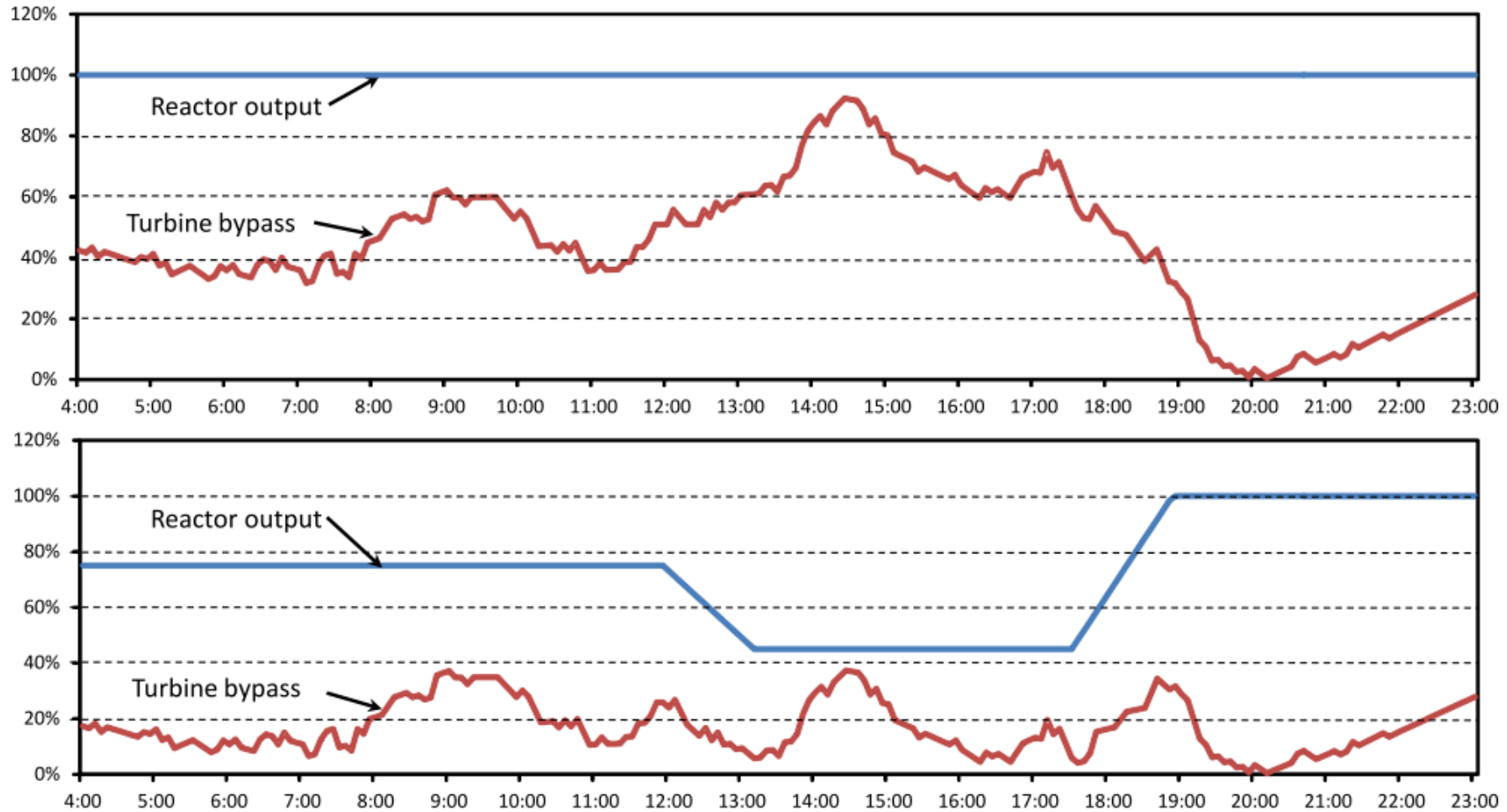
09/27/16
Gustafson, R.



Harvard Energy
Journal Club

Integration with Renewables

09/27/16
Gustafson, R.



So, what do we think?



- J. Doyle, B. Haley, C. Fachiol, B. Galyean, D. T. Ingersoll, "[Highly Reliable Nuclear Power for Mission-Critical Applications](#)," Proceedings of ICAPP 2016, San Francisco, CA, April 17-20, 2016.
- D. T. Ingersoll, C. Colbert, Z. Houghton, R. Snuggerud, J. W. Gaston and M. Empey, "[Can Nuclear Energy and Renewables be Friends?](#)" Proceedings of the 2015 International Congress on Advances in Nuclear Power Plants (ICAPP 2014), Nice, France, May 2-6, 2015.
- J.N. Reyes, Jr. "[Plant Safety in Response to Extreme Events](#)," Nucl Tech, 128, 153-163 (May 2012).
- R. Houser, E. Young, A. Rasmussen, "[Overview of NuScale Testing Program](#)," Trans Am Nucl Soc, 109, 1585-1586 (November 2013).
- B. Wolf, M. Kizerian, S. Lucas, "[Analysis of Blowdown Event in Small Modular Natural Circulation Integral Test Facility](#)," Trans Am Nucl Soc, 109, 1754-1757 (November 2013).
- D.T. Ingersoll, Z.J. Houghton, R. Bromm, C. Desportes, "[NuScale small modular reactor for co-generation of electricity and water](#)," Desalination, 340, 84-93 (2014).
- D.T. Ingersoll, C. Colbert, R. Bromm, Z. Houghton, "[NuScale Energy Supply for Oil Recovery and Refining Applications](#)," Proceedings of the 2014 International Congress on Advances in Nuclear Power Plants (ICAPP 2014), Charlotte, NC, U.S., April 6-9, 2014.
- D.T. Ingersoll, Z.J. Houghton, R. Bromm, C. Desportes, "[Integration of NuScale SMR with Desalination Technologies](#)," Proceedings of the ASME 2014 Small Modular Reactors Symposium (SMR2014), Washington, D.C., U.S., April 15-17, 2014.
- D. Ingersoll, Z. Houghton, R. Bromm, C. Desportes, M. McKellar, R. Boardman, "[Extending Nuclear Energy to Non-Electrical Applications](#)," Proceedings of the 19th Pacific Basin Nuclear Conference (PBNC 2014), Vancouver, B.C., Canada, August 24-28, 2014
- S. M. Modro, J. E. Fisher, K. D. Weaver, J. N. Reyes, Jr., J. T. Groome, P. Babka, T. M. Carlson, "[Multi-Application Small Light Water Reactor Final Report](#)," Idaho National Engineering and Environmental Laboratory, Idaho Falls, Idaho, December 2003.

