

A large industrial steel mill with molten metal being poured into a ladle. The scene is filled with complex machinery, including large cylindrical vessels and a network of pipes and walkways. A worker in a yellow safety suit and helmet is visible on a walkway in the middle ground. The lighting is dramatic, with bright orange and yellow light from the molten metal contrasting with the dark, industrial environment.

# The influence of green hydrogen on the steel industry

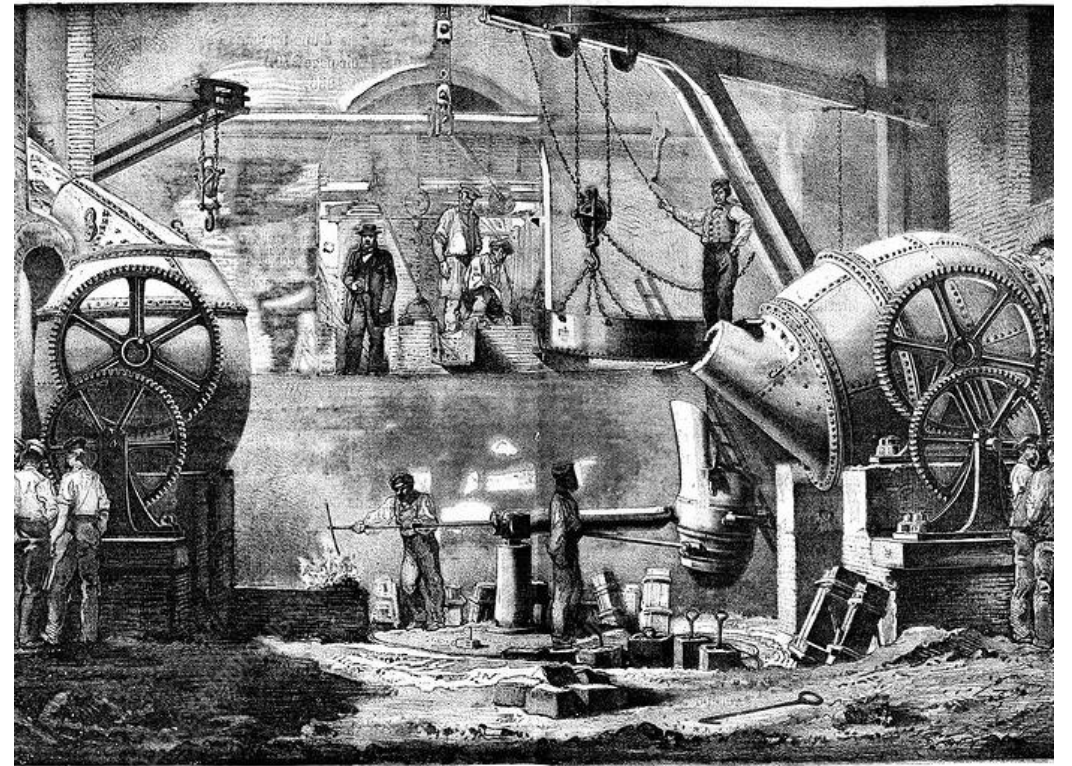
A geopolitical analysis

# Overview

1. Motivation and Research Question
2. Iron and Steel making
3. Today's iron and steel value chain
4. Green Hydrogen potential to decarbonize
5. The problem
6. The dilemma

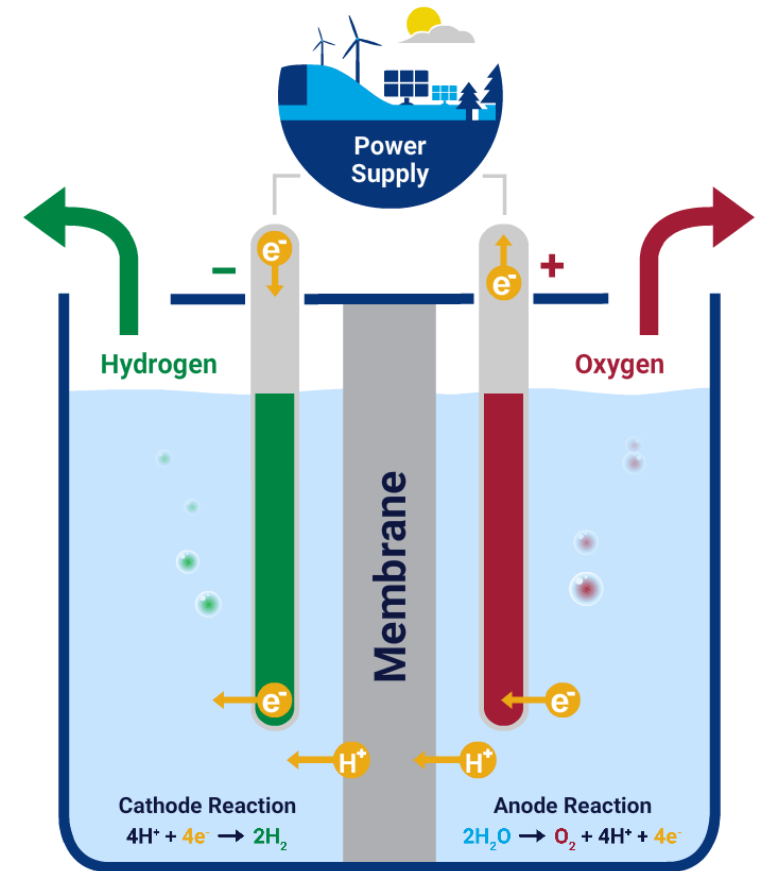
# Motivation

- The Steel Industry is integral for countries industrial advancements
- Steel Industry emits 7% of global CO2 emissions, and will harvest 50% of remaining CO2 budget if it continues its business as usual
- 90% of steel production is in countries with net-zero pledges
- With the help of renewable electricity and Green Hydrogen, steel industries' emissions can be abated by about 95%



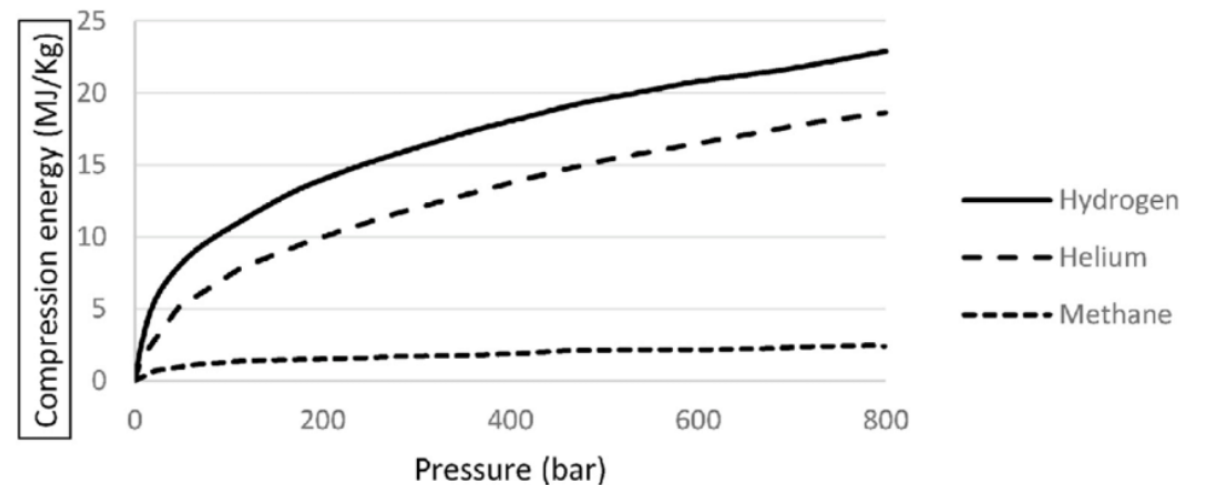
# Green hydrogen's impact

- Green hydrogen is produced by splitting water ( $\text{H}_2\text{O}$ ) into hydrogen ( $\text{H}_2$ ) and oxygen ( $\text{O}$ ) with the help of renewable electricity
- If you release hydrogen with oxygen (Air) it will combust and release high energy by only having water vapor as a by-product
- **Low energy density per volume** (Hydrogen = 8 MJ/L; Gasoline = 32MJ/L)
- but **high per kg** (Coal = 24 MJ/kg; Gasoline 46 MJ/kg; Hydrogen = 142 MJ/kg)



# Hydrogen Storage and Transportation

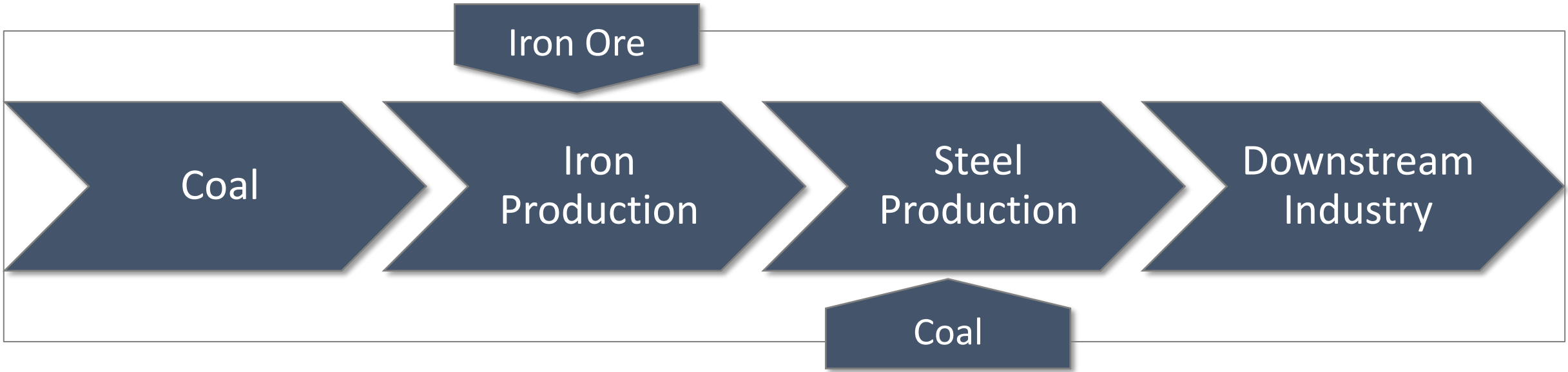
- Hydrogen can be compressed and stored in a gaseous form under high pressures. This requires storage tanks to have pressures of 350-700 bar
- The first 10% are the most energy intensive
  - 700 bar = 15% of LHV\*
  - 350 bar = 12% of LHV



A grayscale photograph of a steel mill interior. The scene is dominated by large, complex industrial machinery, including a prominent vertical cylindrical structure in the foreground and a worker in a hard hat and safety gear in the background. The lighting is dramatic, with strong highlights and deep shadows, creating a sense of scale and industrial activity. The overall tone is industrial and serious.

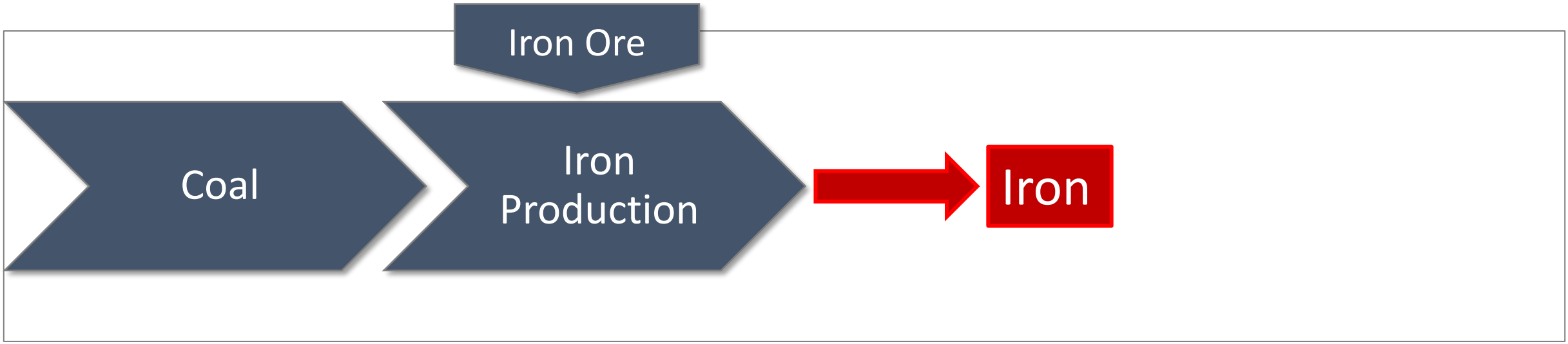
**Which countries will take part  
in the future green steel  
value chain?**

# Steel Value Chain



# Iron Production

Process	Techno.	Fuel	Energy
Iron Making	BF	Coal	70%
	DRI	Gas	



Quality of the iron ore is crucial

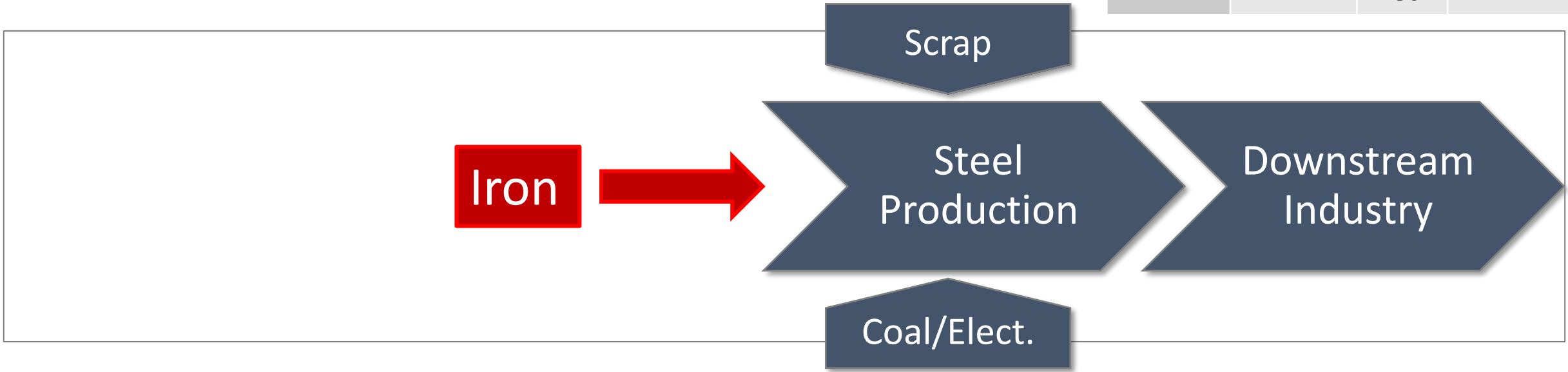
Most energy intensive

Blast Furnace (BF) vs. Direct Reduced Iron (DRI)



# Steel Production

Process	Techno.	Fuel	Energy
Iron Making	BF	Coal	70 %
	DRI	Gas	
Steel Making	BOF	Coal	30%
	EAF	Elec.	



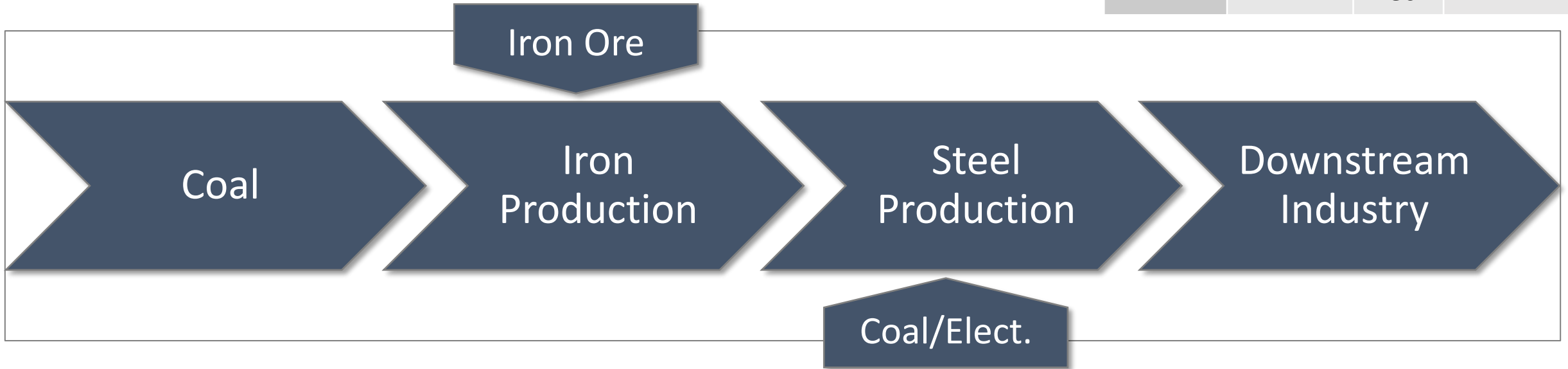
Iron vs Scrap

Most know-how intensive

Basic Oxygen Furnace (BOF) vs Electric Arc Furnace (EAF)

# Primary Route

Process	Techno.	Fuel	Energy
Iron Making	BF	Coal	70 %
	DRI	Gas	
Steel Making	BOF	Coal	30%
	EAF	Elec.	



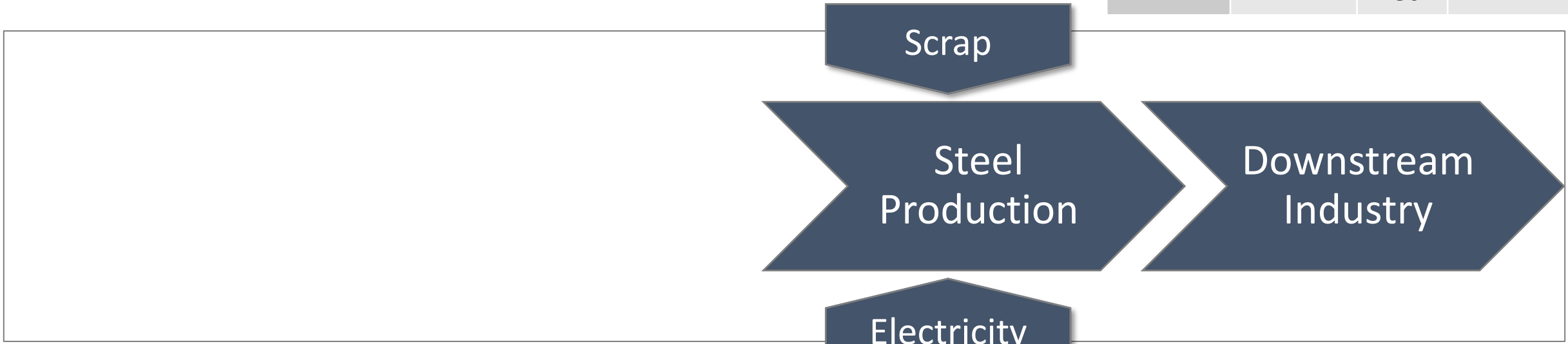
BF-BOF 70% of global steel and 90% of primary route

DRI - EAF

“Virgin steel”

# Secondary Route

Process	Techno.	Fuel	Energy
Iron Making	BF	Coal	70 %
	DRI	Gas	
Steel Making	BOF	Coal	30%
	EAF	Elec.	



Scrap-EAF 24% of global steelmaking

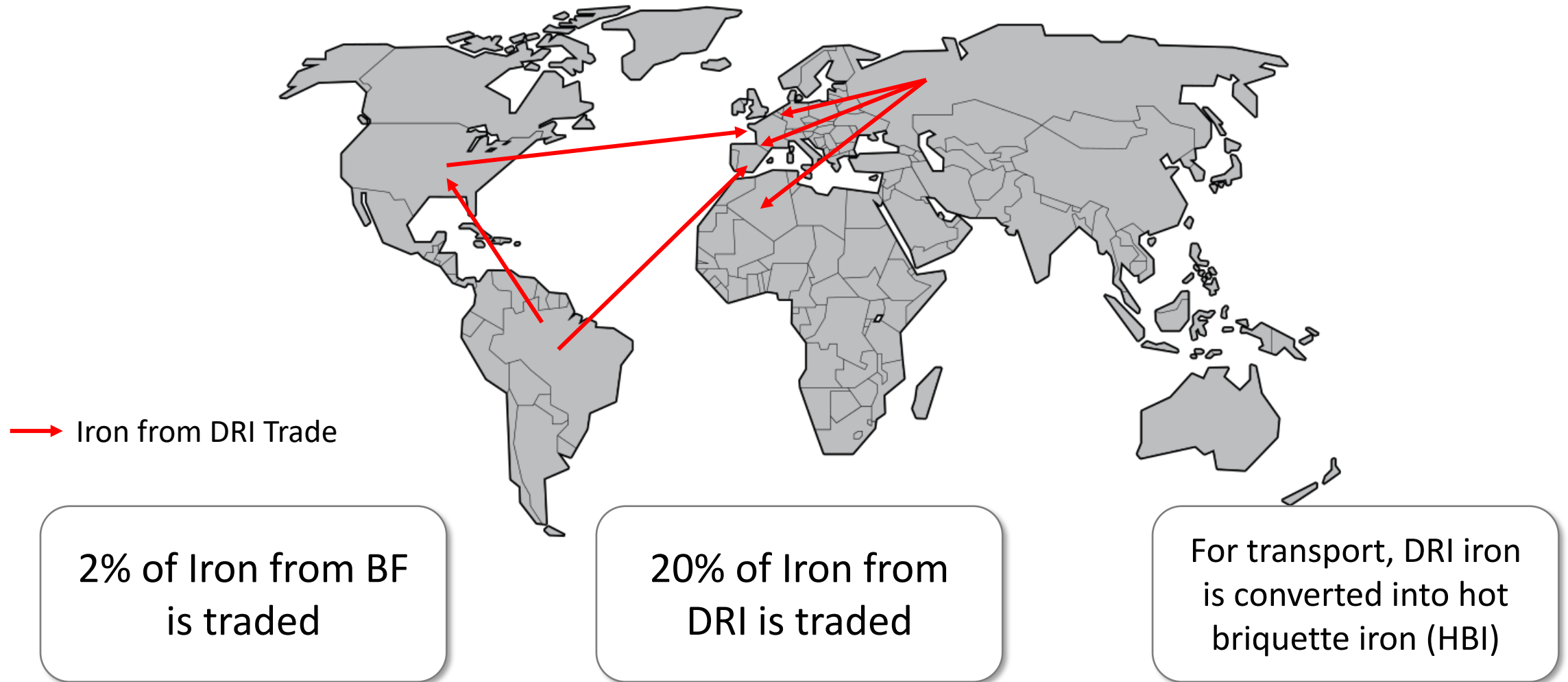
Low-quality steel

No sufficient scrap supply

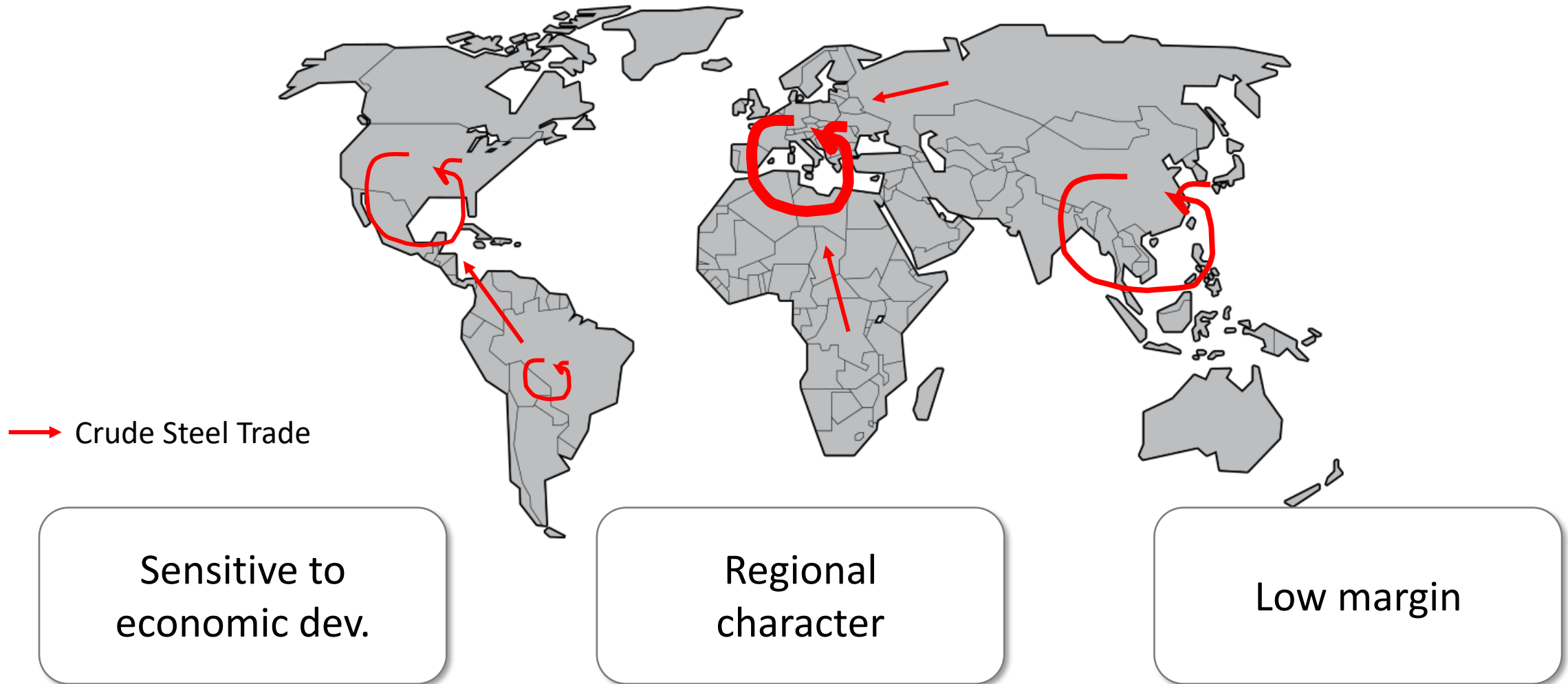
# Iron Ore Trade



# Iron Trade

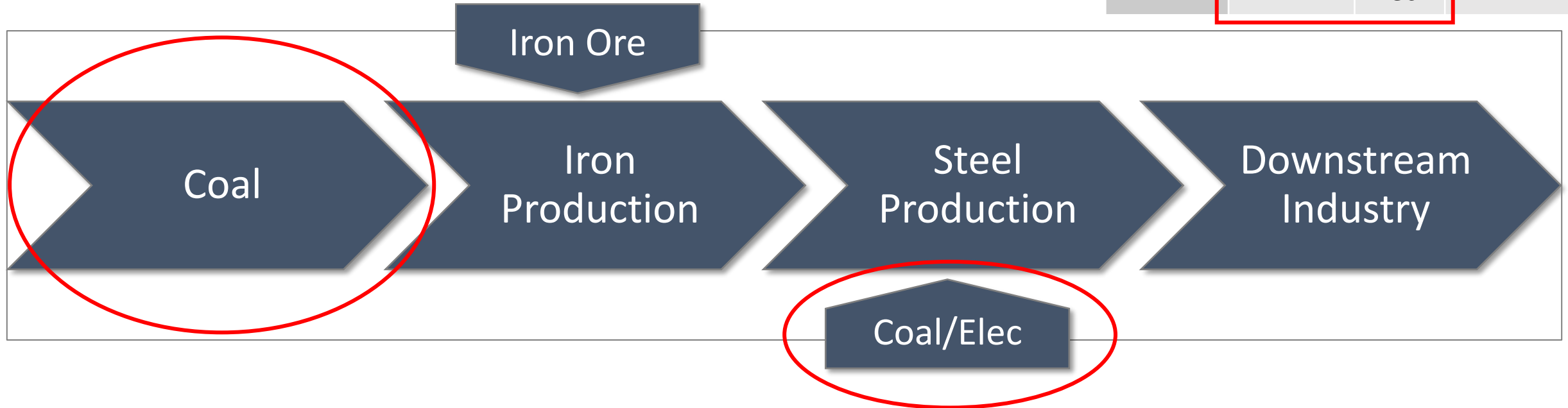


# Steel Trade



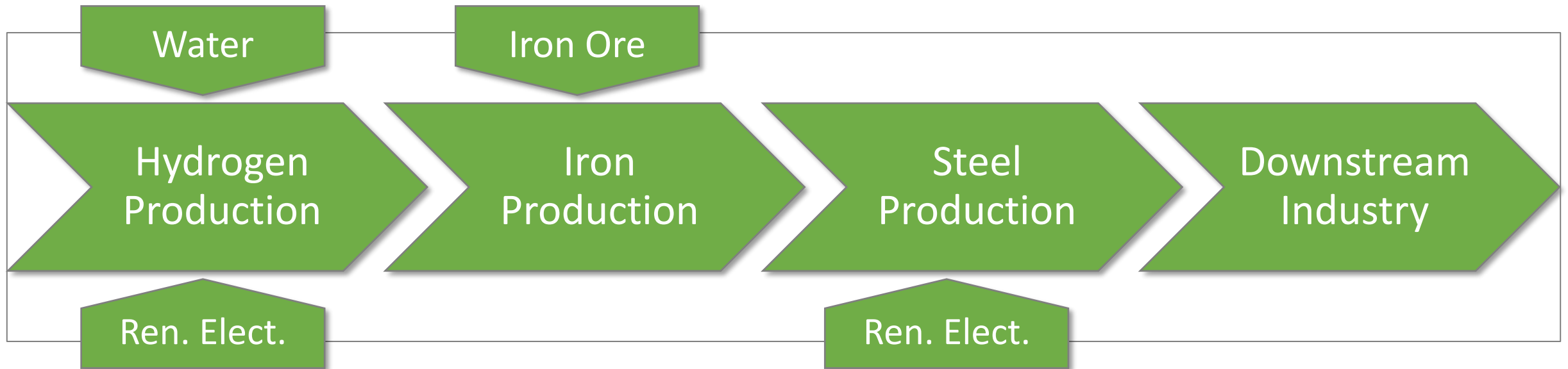
# Something needs to change!

Process	Techno.	Fuel	Energy
Iron Making	BF	Coal	70 %
	DRI	Gas	
Steel Making	BOF	Coal	30%
	EAF	Elec.	



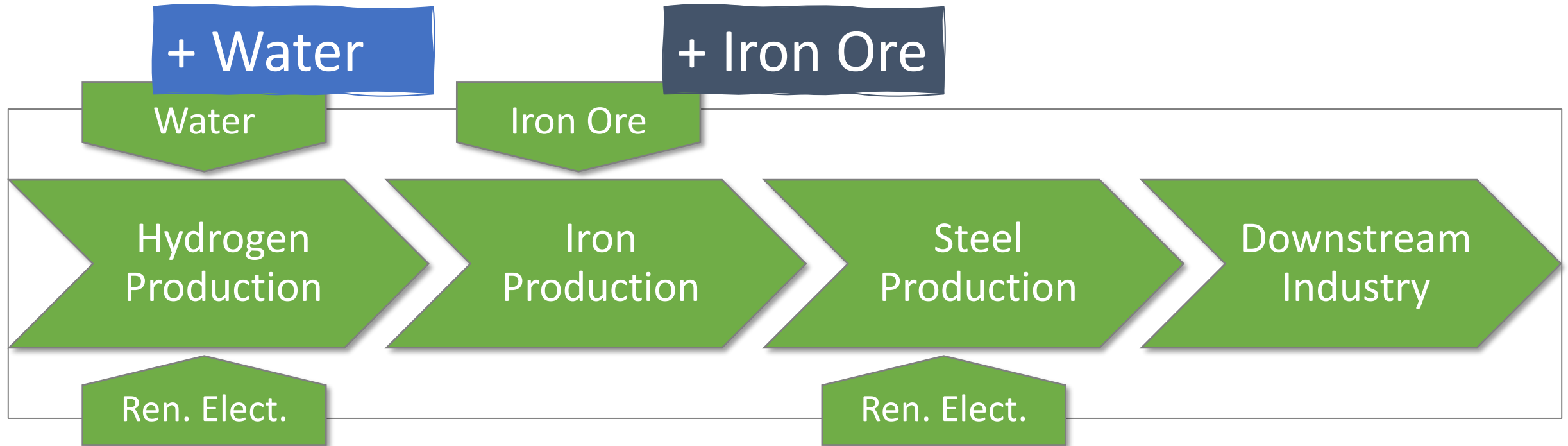
# Green Steel Value Chain

Process	Techno.	Fuel	Energy
Iron Making	H-DRI	H2	70%
Steel Making	EAF	Elec.	30%



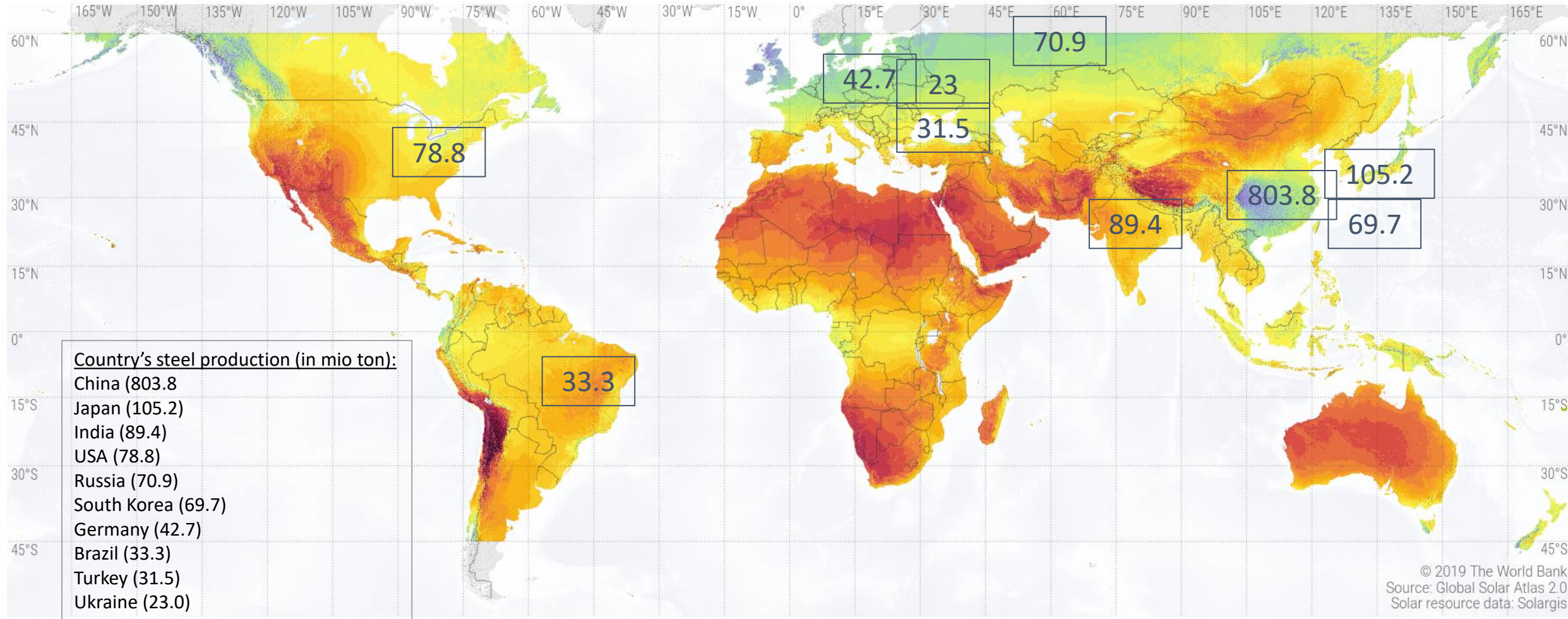


# What are the main hurdles for take-off?



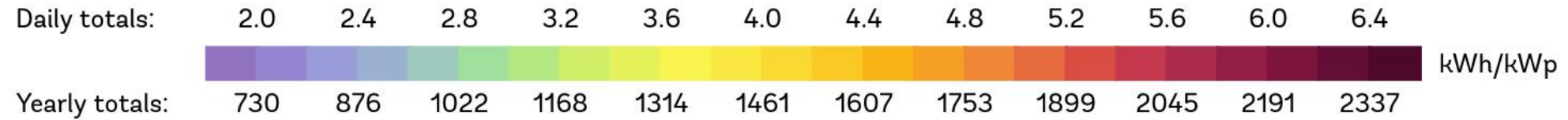
Supply of cheap Hydrogen and Renewables!

# PHOTOVOLTAIC POWER POTENTIAL



© 2019 The World Bank  
Source: Global Solar Atlas 2.0  
Solar resource data: Solargis

Long-term average of photovoltaic power potential (PVO<sub>UT</sub>)

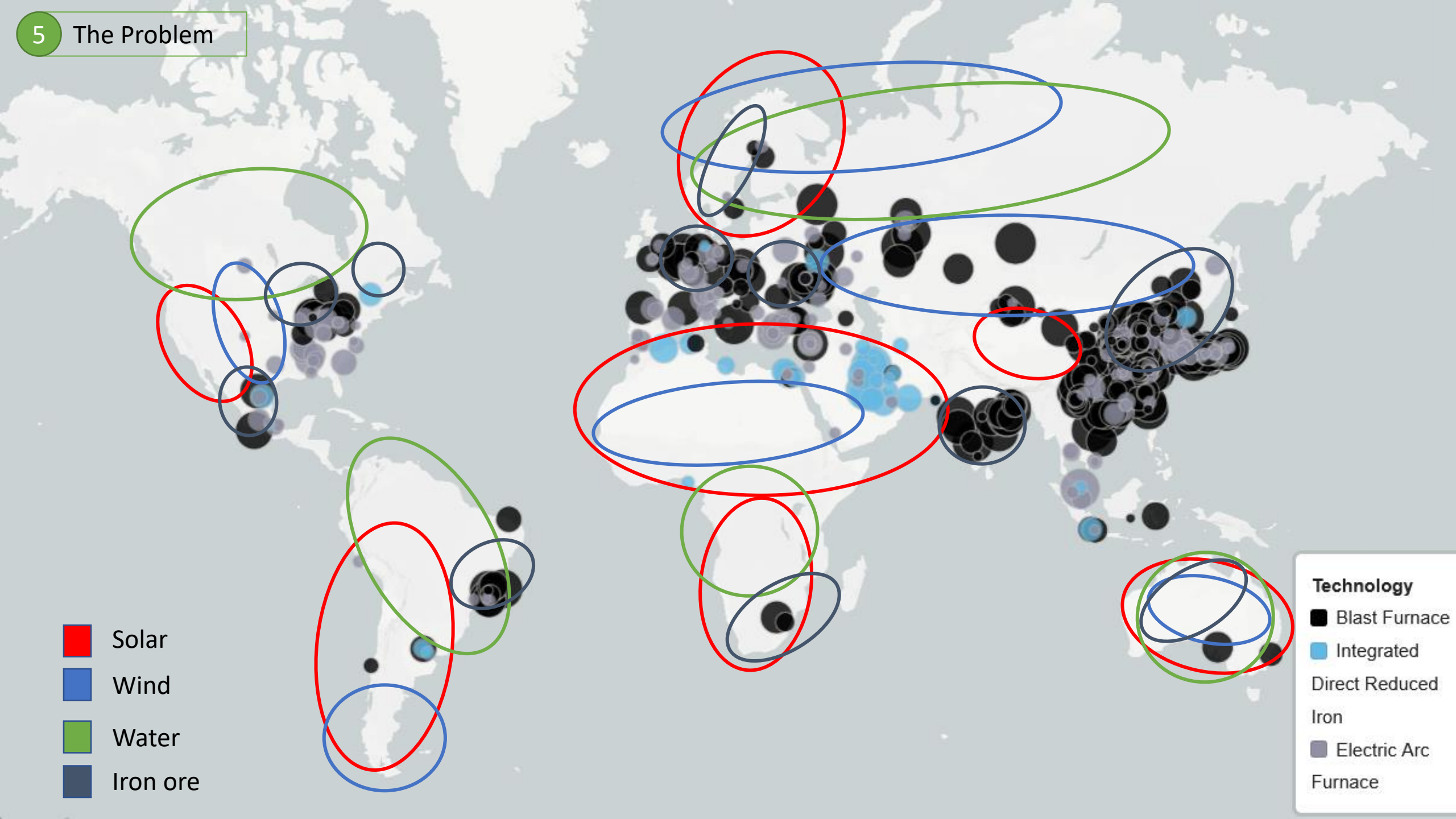


5 The Problem

- Solar
- Wind
- Water
- Iron ore

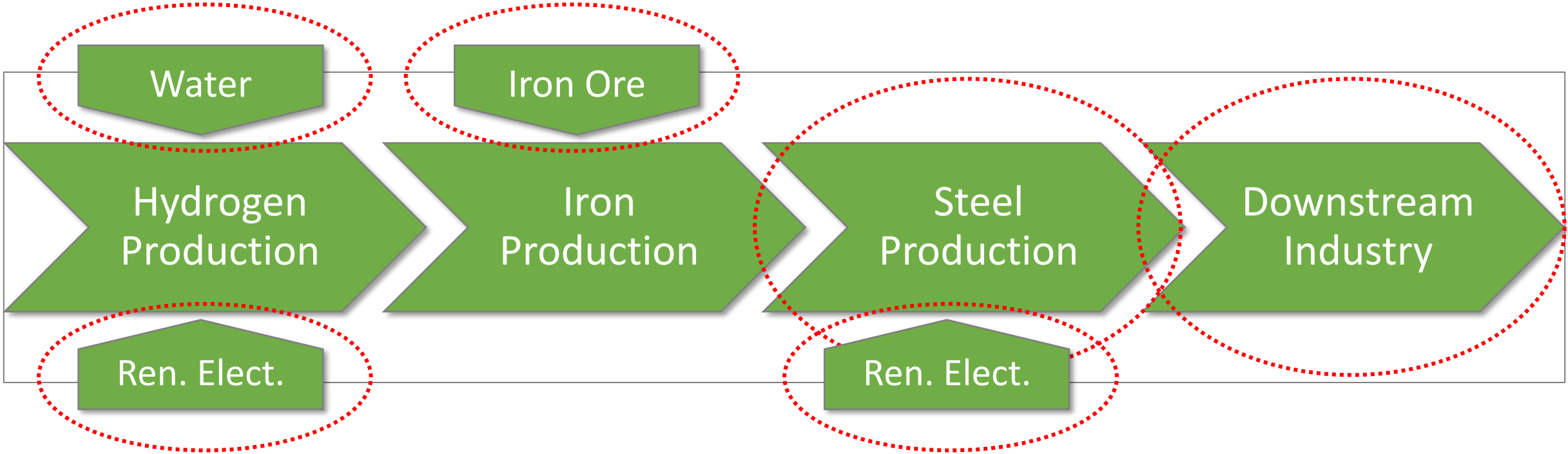
**Technology**

- Blast Furnace
- Integrated
- Direct Reduced Iron
- Electric Arc Furnace



# Criteria

+ Infrastructure Availability & Economic Relatedness



# The Dilemma

Know-how in developed countries with deployed steel assets and industry

- Germany
- UK
- Japan



Resource beneficial locations with little infrastructure and economic relatedness

- Brazil
- Australia
- Namibia

A worker in a steel mill pouring molten metal. The worker is wearing a hard hat and safety gear, standing on a metal platform. Molten metal is being poured from a large ladle into a mold, creating a bright orange glow. The background shows the complex steel structure of the mill.

The End

Thank you for listening